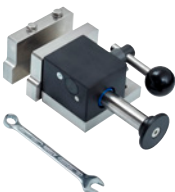


| Tool: Quick clamping tool                                                                                                                                                                                                                                                                                                                                 | Cat. no.                                                                             | Secotom- |    |    |   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------|----|----|---|
| Quick clamping tool, right                                                                                                                                                                                                                                                                                                                                |                                                                                      | 6        | 20 | 60 |   |
| <p>For securing the workpiece on the right side of the cut-off wheel.</p> <p>Suitable for all machines with 8 mm T-slots. Complete with backstop.</p> <p>Jaw movement: 50 mm. Jaw height: 55 mm. Exchangeable jaws can be ordered separately.</p>                                                                                                         |    | 06316913 | x  | x  | x |
| Tool: Spring Clamp                                                                                                                                                                                                                                                                                                                                        | Cat. no.                                                                             | Secotom- |    |    |   |
| Spring Clamp, left                                                                                                                                                                                                                                                                                                                                        |                                                                                      | 6        | 20 | 60 |   |
| <p>For retaining the workpiece on the left side of the cut-off wheel.</p> <p>For Secotom-15/-50/-20/-60. Complete with backstop and spanner.</p> <p>Left For 8 mm T-slots.</p>                                                                                                                                                                            |    | 05996916 |    | x  | x |
| Tool: Bolt Clamping Device                                                                                                                                                                                                                                                                                                                                | Cat. no.                                                                             | Secotom- |    |    |   |
| Bolt clamping tool for 8 mm T-slots                                                                                                                                                                                                                                                                                                                       |                                                                                      | 6        | 20 | 60 |   |
| <p>For longitudinal sectioning of bolts and fasteners.</p> <p>With ruler for easy positioning of the workpiece.</p> <p>Suitable for Secotom-15/-50/-20/-60. Clamping range 4-22 mm diameter.</p> <p>A tungsten carbide guide prevents the cut-off wheel from moving to the either side.</p> <p>Including screws, 3 pcs. 1 mm and 3 pcs. 0.5 mm shims.</p> |  | 06316926 |    | x  | x |
| Tool: Vertical clamping tool                                                                                                                                                                                                                                                                                                                              | Cat. no.                                                                             | Secotom- |    |    |   |
| Vertical Clamping Tool                                                                                                                                                                                                                                                                                                                                    |                                                                                      | 6        | 20 | 60 |   |
| <p>For clamping irregularly shaped workpieces on the cutting table.</p> <p>Suitable for all machines with 8 mm T-slots.</p> <p>Clamping height is adjustable up to 58 mm.</p> <p>Complete with operating key and one flat clamping shoe.</p>                                                                                                              |  | 05036915 | x  | x  | x |
| Components and Additions for Vertical Clamping Tool                                                                                                                                                                                                                                                                                                       | Cat. no.                                                                             | Secotom- |    |    |   |
| Swivel Shoes                                                                                                                                                                                                                                                                                                                                              |                                                                                      | 6        | 20 | 60 |   |
| <p>Set of 4 multi-shaped swivel shoes for vertical clamping tool (05046904, 05116905 or 05036915).</p>                                                                                                                                                                                                                                                    |  | 05116911 | x  | x  | x |
| Arm Extension                                                                                                                                                                                                                                                                                                                                             |                                                                                      | 6        | 20 | 60 |   |
| <p>For extending arm of Vertical Clamping Tool (05036915, 05046904 and 05116905).</p>                                                                                                                                                                                                                                                                     |  | 05046906 | x  | x  | x |

| Tool: Base Plate                                                                                                                                                                                                                                                    | Cat. no. | Secotom- |    |    |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------|----|----|
| Base plate clamping tool, right                                                                                                                                                                                                                                     |          | 6        | 20 | 60 |
| Designed to clamp small or odd-sized workpieces close to the cut-off wheel. Complete with tools for installation in T-slots and grooved jaws. Prism (06316929), Extended (06316927) and Rubber Coated (06316911) jaws available as accessories. Jaw movement 60 mm. | 06316907 | x        | x  | x  |



| Components and Additions for Base Plate | Cat. no. | Secotom- |    |    |
|-----------------------------------------|----------|----------|----|----|
| Extended jaws for base plate tools 8 mm |          | 6        | 20 | 60 |

Set of 2 jaw blocks for optimum clamping of small, regular specimens. For use with Base Plate clamping tools for 8 mm T-slots, right.



| Prism type jaws for base plate tools 8 mm |  | 6 | 20 | 60 |
|-------------------------------------------|--|---|----|----|
|-------------------------------------------|--|---|----|----|

Set of 2 jaw blocks for optimum clamping of round and oval workpieces. For use with Base Plate clamping tools for 8 mm T-slots, right.



| Rubber-coated jaws for base plate tools 8mm |  | 6 | 20 | 60 |
|---------------------------------------------|--|---|----|----|
|---------------------------------------------|--|---|----|----|

Set of 2 jaw blocks for optimum clamping of specimens. For use with Base Plate clamping tools for 8 mm T-slots, right.



| Tool: Base Plate   | Cat. no. | Secotom- |    |    |
|--------------------|----------|----------|----|----|
| Bolt clamping tool |          | 6        | 20 | 60 |

For longitudinal sectioning of bolts and fasteners. With ruler for easy positioning of the workpiece. Suitable for Secotom-15/-50/-20/-60. Clamping range 4-22 mm diameter. A tungsten carbide guide prevents the cut-off wheel from moving to the either side. Including screws, 3 pcs. 1 mm and 3 pcs. 0.5 mm shims.

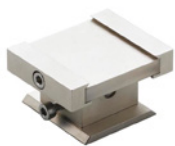


| Universal Clamping Accessories for Secotom | Cat. no. | Secotom- |    |    |
|--------------------------------------------|----------|----------|----|----|
| Adjustable stop for block cutting          |          | 6        | 20 | 60 |

For cutting of blocks in 30 x 20 x 8 mm for thin section preparation. For Secotom-15/-20/-50/-60.



| Stands and tables                                                                                                                                                                                                                                                                 | Cat. no.                                                                             | Secotom- |    |    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------|----|----|
| Automatic X-table for Secotom-50/-60                                                                                                                                                                                                                                              |                                                                                      | 6        | 20 | 60 |
| <p>For automatic positioning and serial cutting on Secotom-50/-60.<br/>Maximum movement 40 mm with 20 µm accuracy. With two 8 mm T-slots.<br/>To be placed on the standard cutting table.</p>                                                                                     |    | 05996911 |    | x  |
| Manual X-stand for Secotom-15/-50/-20/-60                                                                                                                                                                                                                                         |                                                                                      | 6        | 20 | 60 |
| <p>Stand for specimen holders with dovetail clamp.<br/>Manual positioning with digital read-out.<br/>The positioning accuracy is 5 µm and the total lateral movement is 30 mm.<br/>To be mounted on Secotom-15/-50/-20/-60.</p>                                                   |    | 05996914 | x  | x  |
| Rotary stand for Secotom-15/-50/-20/-60                                                                                                                                                                                                                                           |                                                                                      | 6        | 20 | 60 |
| <p>For rotation or oscillation of workpiece. With dovetail clamp for specimen holder.<br/>Manual positioning with digital read-out on the display.<br/>The positioning accuracy is 5 µm and the total lateral movement is 30 mm.<br/>To be mounted on Secotom-15/-50/-20/-60.</p> |   | 05996912 | x  | x  |
| Fixed stand for 8 mm T-slot                                                                                                                                                                                                                                                       |                                                                                      | 6        | 20 | 60 |
| <p>Stand for specimen holders with dovetail clamp.<br/>Manual positioning, lateral movement 40 mm.<br/>For 8 mm T-slot.<br/>Can be mounted on Secotom-10/-15/-50/-6/-20/-60.</p>                                                                                                  |  | 05996913 | x  | x  |
| Turntable for Secotom, 8 mm T-Slot                                                                                                                                                                                                                                                |                                                                                      | 6        | 20 | 60 |
| <p>+/- 30 degree turntable for angular cutting.<br/>For use with base plate clamping tool for 8 mm T-slot (06316907, not included).<br/>Table height 20 mm. Table size 70 mm dia.</p>                                                                                             |  | 05876907 | x  | x  |

| Gear for Specimen Holders in Secotom                                                                                                                                                                                                                                                                                      | Cat. no.                                                                             | Secotom- |    |    |   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------|----|----|---|
| Angling joint CATJA for specimen holder                                                                                                                                                                                                                                                                                   |                                                                                      | 6        | 20 | 60 |   |
| <p>To be mounted between the dovetail and the specimen holder.<br/>The specimen holder can then be angled 30° to one side and 90° to the other side.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p> |    | 04946908 | x  | x  | x |
| Three-jaw chuck, for Secotom-50/15/10 and Accutoms                                                                                                                                                                                                                                                                        |                                                                                      | 6        | 20 | 60 |   |
| <p>For centering and clamping cylindrical specimens up to 65 mm dia.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-60/50/20/15 or 05036905 or 05036917 Secotom-10 or directly on all Accutoms.</p>                                                                                                 |    | 05036919 | x  | x  | x |
| Tilting joint CATJO for specimen holder                                                                                                                                                                                                                                                                                   |                                                                                      | 6        | 20 | 60 |   |
| <p>To be mounted between the dovetail and the specimen holder.<br/>The specimen holder can then be angled ± 10°.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                     |   | 04946906 | x  | x  | x |
| Specimen Holders for Secotom                                                                                                                                                                                                                                                                                              | Cat. no.                                                                             | Secotom- |    |    |   |
| Specimen holder CATNI with goniometer                                                                                                                                                                                                                                                                                     |                                                                                      | 6        | 20 | 60 |   |
| <p>With goniometer.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                                                                                                  |  | 04276911 | x  | x  | x |
| Specimen holder CATPE for adhering specimens                                                                                                                                                                                                                                                                              |                                                                                      | 6        | 20 | 60 |   |
| <p>For adhering specimen's.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                                                                                          |  | 04276912 | x  | x  | x |
| Specimen holder CATAN for small sp. Vice type                                                                                                                                                                                                                                                                             |                                                                                      | 6        | 20 | 60 |   |
| <p>For small specimen's. Vice type. To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                                                                                      |  | 04276915 | x  | x  | x |
| Specimen holder CATFF for round or square sp.                                                                                                                                                                                                                                                                             |                                                                                      | 6        | 20 | 60 |   |
| <p>For round or square specimen's.<br/>Teardrop type with opening for specimen's 15 - 40 mm dia.<br/>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                     |  | 04946904 | x  | x  | x |

| Specimen Holders for Secotom                                                                                                                                                                                                                                                          | Cat. no.                                                                            | Secotom- |    |    |   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------|----|----|---|
| Specimen holder CATSI. Vice type                                                                                                                                                                                                                                                      |                                                                                     | 6        | 20 | 60 |   |
| <p>For general use. Vice type with max. opening 60 mm.</p> <p>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                        |   | 04946903 | x  | x  | x |
| Specimen holder CATTY for irregular specimens                                                                                                                                                                                                                                         |                                                                                     | 6        | 20 | 60 |   |
| <p>For irregular specimen's max. 40 mm width. With 7 screws.</p> <p>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p>                                                  |   | 04946905 | x  | x  | x |
| Specimen holder CATRE for cylindrical specimens                                                                                                                                                                                                                                       |                                                                                     | 6        | 20 | 60 |   |
| <p>For cylindrical specimens.</p> <p>Centring the specimens by means of screws.</p> <p>Max opening 40 mm dia.</p> <p>To be mounted in Stand 05996912, 05996913 or 05996914 on Secotom-15/-50/-6/-20/-60, in Stand 05036905 or 05036917 on Secotom-10 or directly on all Accutoms.</p> |  | 04946907 | x  | x  | x |

#### Tool: Base Plate

##### Base plate clamping tool, left

Cat. no.

Designed to clamp small or odd-sized workpieces close to the cut-off wheel.  
 Complete with tools for installation in T-slots and grooved jaws.  
 Prism (06316929), Extended (06316927) and Rubber Coated (06316911)  
 jaws available as accessories.  
 Jaw movement 125 mm.



06316905

##### Base plate clamping tool, right

Cat. no.

Designed to clamp small or odd-sized workpieces close to the cut-off wheel.  
 Complete with tools for installation in T-slots and grooved jaws.  
 Prism (06316929), Extended (06316927) and Rubber Coated (06316911)  
 jaws available as accessories.  
 Jaw movement 125 mm.



06316906

#### Components and Additions

##### Extended jaws for base plate clamping tools

Cat. no.

Set of 2 jaw blocks for optimum clamping of small, regular specimens.  
 For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.



06316928

##### Rubber jaws 10-12 mm

Cat. no.

Set of 2 jaw blocks for optimum clamping of specimens.  
 For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.



06316910

##### Jaws for base plate clamping tools 10-12 mm

Cat. no.

Set of 2 jaw blocks for optimum clamping of round and oval workpieces.  
 For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.  
 Prism-shaped. For 10-12 mm T-slots.



06316930

#### Tool: Quick Clamping Tool

##### Quick Clamping Tool, left

Cat. no.

For securing the workpiece on the left side of the cut-off wheel.  
 Complete with backstop.  
 Jaw movement: 50 mm. Jaw height: 58 mm.



06316912

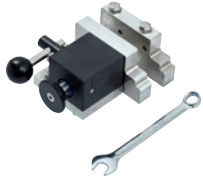
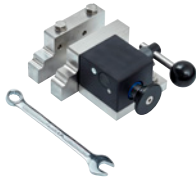
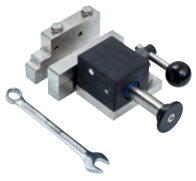
##### Quick Clamping Tool, right

Cat. no.

For securing the workpiece on the left side of the cut-off wheel.  
 Complete with backstop.  
 Jaw movement: 50 mm. Jaw height: 58 mm.



06316915

| Tool: Quick Clamping Tool                                                                                                                                                                                                                                                                                                                          |                                                                                       |          |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------|
| Quick clamping tool with short stroke for 10 mm T-slots, left                                                                                                                                                                                                                                                                                      |                                                                                       | Cat. no. |
| <p>Quick clamping tool with short stroke for operation with limited space in the cutting chamber.<br/>           For securing regular workpieces on left side of cut-off wheel.<br/>           Complete with backstop and spanner.<br/>           Jaw movement: 12 mm. Jaw height: 58 mm.<br/>           For 10 mm T-slots.</p>                    |    | 06316917 |
| Quick clamping tool with short stroke for 10 mm T-slots, right                                                                                                                                                                                                                                                                                     |                                                                                       | Cat. no. |
| <p>Quick clamping tool with short stroke for operation with limited space in the cutting chamber.<br/>           For securing the workpiece on the right side of the cut-off wheel.<br/>           Suitable for all machines with 10 mm T-slots.<br/>           Complete with backstop.<br/>           Jaw movement: 12 mm. Jaw height: 58 mm.</p> |    | 06316918 |
| Low QCT for 10 mm T-slots, right                                                                                                                                                                                                                                                                                                                   |                                                                                       | Cat. no. |
| <p>For retaining the workpiece on the right side of the cut-off wheel.<br/>           Suitable for all machines with 10 mm T-slots.<br/>           Complete with backstop.<br/>           Jaw movement: 50 mm. Jaw height: 42 mm.</p>                                                                                                              |   | 06316921 |
| Components and Additions for Quick Clamping Tool                                                                                                                                                                                                                                                                                                   |                                                                                       |          |
| Grooved jaw blocks for 10 mm T-slots                                                                                                                                                                                                                                                                                                               |                                                                                       | Cat. no. |
| <p>Set of 2 jaw blocks for optimum clamping of regular workpieces.<br/>           For use with Quick clamping tool for 10 mm T-slots, left (06316912) and right (06316915).</p>                                                                                                                                                                    |  | 05876917 |
| Prism type jaw blocks for 10 mm T-slots                                                                                                                                                                                                                                                                                                            |                                                                                       | Cat. no. |
| <p>Set of 2 jaw blocks for optimum clamping of round and oval workpieces.<br/>           For use with Quick clamping tool for 10 mm T-slots, left (06316912) and right (06316915).</p>                                                                                                                                                             |  | 05876913 |
| Rubber-coated jaw blocks for 10 mm T-slots                                                                                                                                                                                                                                                                                                         |                                                                                       | Cat. no. |
| <p>Set of 2 jaw blocks for optimum clamping of sensitive specimens e.g. thin-walled tubes.<br/>           For use with Quick clamping tool for 10 mm T-slots, left (06316912) and right (06316915).</p>                                                                                                                                            |  | 05876915 |
| Stopper 10mm w. screws & nuts                                                                                                                                                                                                                                                                                                                      |                                                                                       | Cat. no. |
| <p>Stopper 10mm w. screws &amp; T-nuts.</p>                                                                                                                                                                                                                                                                                                        |  | R6310055 |

**Tool: Vertical Clamping Tool**
**Vertical clamping tool for 10 mm T-slots**
**Cat. no.**

For clamping irregularly shaped workpieces on the cutting table.  
 Suitable for all machines with 10 mm T-slots.  
 Clamping height is adjustable up to 58 mm.  
 Complete with operating key and one flat clamping shoe.



05116905

**Components and Additions for Vertical Clamping Tool**
**Swivel shoes for Vertical clamping tool**
**Cat. no.**

Set of 4 multi-shaped swivel shoes for vertical clamping tool  
 (05046904, 05116905 or 05036915).



05116911

**Arm extension for Vertical clamping tool**
**Cat. no.**

For extending arm of Vertical Clamping Tool (05036915, 05046904 and 05116905).



05046906

**Riser block for 10 mm T-slots**
**Cat. no.**

For elevating vertical clamping tool (05116905) when clamping high workpieces.  
 To increase the clamping height by 60 mm.



05116910

**Tool: Vertical Quick Clamping Tool**
**Vertical QCT 10mm**
**Cat. no.**

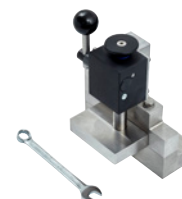
For securing the workpiece on the left side of the cut-off wheel.  
 Suitable for Labotom-5/-20, Discotom-10 and Discotom-100.  
 Max height of workpiece: 50 mm.



06316922

**High Vertical QCT10mm**
**Cat. no.**

For securing the workpiece on the left side of the cut-off wheel.  
 Suitable for Labotom-15/-20 and Discotom-10/-100.  
 Workpiece height: 85 - 35 mm.



06316923

**Components and Additions for Vertical Quick Clamping Tool**
**Single prism for Vertical quick clamping tool**
**Cat. no.**

Jaw block for optimum clamping of round and oval workpieces.  
 For use with Vertical quick clamping tool for 10 mm T-slots, (06316922, 06316923).



05876926

**Tool: Spring Clamp**
**Spring clamp for 10 mm T-slots, right**
**Cat. no.**

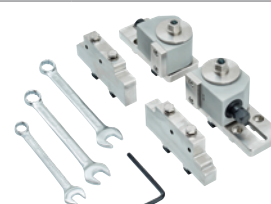
For retaining the workpiece on the right side of the cut-off wheel.  
 Suitable for Labotom-5, Labotom-15/-20, Discotom-10 and Discotom-100.  
 Complete with backstop and spanner.



05136903

**Tool: Pinch Reduction**
**Pinch-reduction clamping tool 10 mm**
**Cat. no.**

Tool that reduces pinching of the cut-off wheel when cutting workpieces with internal stress.  
 Complete set with two jaw blocks (left+right), back stops and spanners.



06316904

**Universal Clamping Accessories for Discotom & Labotom**
**T-slot turntable for 10 mm T-slots**
**Cat. no.**

0-90 degree turntable for angular cutting.  
 For use with various 10 mm T-slot clamping tools.  
 Table height 42 mm.  
 Table size 185 x 140 mm



05876905

**Fixed stand. For 10 mm T-slot**
**Cat. no.**

Stand for specimen holders with dovetail clamp.  
 Manual positioning.  
 Suitable for all machines with 10 mm T-slots.



05876927

**Clamping set tool kit 10 mm**
**Cat. no.**

Universal tools for T-slot type cutting tables  
 For supporting and clamping of irregular shaped work pieces.



06316919

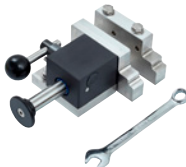
**Adjustable stop for serial cutting**
**Cat. no.**

Precise setting for repetitive cutting.  
 Easy to adjust.  
 Delivered with ruler for precise adjustment.



06316902

| <b>Tool: Base Plate</b>                                                                                                                                                                                                                                                                                        |                                                                                                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Base plate tool Left</b>                                                                                                                                                                                                                                                                                    | <b>Cat. no.</b>                                                                                   |
| <p>Designed to clamp small or odd-sized workpieces on the left side the of cut-off wheel.</p> <p>Jaw movement: 250 mm. Max. diameter of round workpieces: 62 mm.</p> <p>Complete with tools for installation in T-slots and grooved jaws.</p> <p>Prism, Extended and Rubber jaws available as accessories.</p> | <br>06316908   |
| <b>Base plate tool Right</b>                                                                                                                                                                                                                                                                                   | <b>Cat. no.</b>                                                                                   |
| <p>Designed to clamp small or odd-sized workpieces on the left side the of cut-off wheel.</p> <p>Jaw movement: 250 mm. Max. diameter of round workpieces: 62 mm.</p> <p>Complete with tools for installation in T-slots and grooved jaws.</p> <p>Prism, Extended and Rubber jaws available as accessories.</p> | <br>06316909   |
| <b>Double base plate tool</b>                                                                                                                                                                                                                                                                                  | <b>Cat. no.</b>                                                                                   |
| <p>Designed to clamp small and large, odd-sized workpieces</p> <p>Samples are raised 36 mm above the cutting table.</p> <p>Two clamping houses maximise flexibility of clamping position.</p> <p>Clamp up to 70 mm in height.</p> <p>Fixed end stop. Choice of fixed or movable clamping housing.</p>          | 06316932                                                                                          |
| <b>Components and Additions for Base Plate</b>                                                                                                                                                                                                                                                                 |                                                                                                   |
| <b>Extended jaws for base plate clamping tools</b>                                                                                                                                                                                                                                                             | <b>Cat. no.</b>                                                                                   |
| <p>Set of 2 jaw blocks for optimum clamping of small, regular specimens.</p> <p>For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.</p>                                                                                                                                        | <br>06316928 |
| <b>Rubber jaws 10-12 mm</b>                                                                                                                                                                                                                                                                                    | <b>Cat. no.</b>                                                                                   |
| <p>Set of 2 jaw blocks for optimum clamping of specimens.</p> <p>For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.</p>                                                                                                                                                       | <br>06316910 |
| <b>Jaws for base plate clamping tools 10-12 mm</b>                                                                                                                                                                                                                                                             | <b>Cat. no.</b>                                                                                   |
| <p>Set of 2 jaw blocks for optimum clamping of round and oval workpieces.</p> <p>For use with Base Plate clamping tools for 10 mm and 12 mm T-slots, left and right.</p> <p>Prism-shaped. For 10-12 mm T-slots.</p>                                                                                            | <br>06316930 |

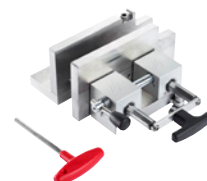
| Components and Additions for Base Plate                                                                                                                                                                                                                                  |                                                                                                   |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| Extra Support block for 12 mm T-slots                                                                                                                                                                                                                                    | Cat. no.                                                                                          |
| <p>Additional, adjustable support block for use with Support block with base plate (05876901). Crowns (05876902, 05876903 or 05876904) are ordered separately.</p>                                                                                                       | <br>05876923   |
| Support block for 12 mm T-slots                                                                                                                                                                                                                                          | Cat. no.                                                                                          |
| <p>Turnable and vertically adjustable support block with 12 mm T-nut.<br/>           Height adjustment range: 20 mm.<br/>           Used with customizable Crowns: 60-80 mm (05876902), 80-100 mm (05876903) or 100-120 mm (05876904), which are ordered separately.</p> | 05876924                                                                                          |
| Tool: Quick Clamping Tool                                                                                                                                                                                                                                                |                                                                                                   |
| Quick clamping tool for 12 mm T-slots, left                                                                                                                                                                                                                              | Cat. no.                                                                                          |
| <p>For securing the workpiece on the right side of the cut-off wheel.<br/>           Suitable for all machines with 12 mm T-slots.<br/>           Complete with backstop.<br/>           Jaw movement: 60 mm. Jaw height: 83 mm.</p>                                     | <br>06316914  |
| Quick clamping tool for 12 mm T-slots, right                                                                                                                                                                                                                             | Cat. no.                                                                                          |
| <p>For securing the workpiece on the right side of the cut-off wheel.<br/>           Suitable for all machines with 12 mm T-slots.<br/>           Complete with backstop.<br/>           Jaw movement: 60 mm. Jaw height: 83 mm.</p>                                     | 06316916                                                                                          |
| Components and Additions for Quick Clamping Tool                                                                                                                                                                                                                         |                                                                                                   |
| Grooved jaw blocks for 12 mm T-slots                                                                                                                                                                                                                                     | Cat. no.                                                                                          |
| <p>Set of 2 jaw blocks for optimum clamping of regular workpieces.<br/>           For use with Quick clamping tool for 12 mm T-slots, left (06316914) and right (06316916).</p>                                                                                          | <br>05876918 |
| Prism type jaw blocks for 12 mm T-slots                                                                                                                                                                                                                                  | Cat. no.                                                                                          |
| <p>Set of 2 jaw blocks for optimum clamping of round and oval workpieces.<br/>           For use with Quick clamping tool for 12 mm T-slots, left (05876911) and right (05876912).<br/>           Prism-shaped. For 12 mm T-slots.</p>                                   | <br>05876914 |
| Jaws for quick clamping tools                                                                                                                                                                                                                                            | Cat. no.                                                                                          |
| <p>Set of 2 jaw blocks for optimum clamping of e.g. thin-walled tubes.<br/>           For use with Quick clamping device for 12 mm T-slots, left (06316914) and right (06316916).</p>                                                                                    | <br>05876916 |

**Tool: XL Quick Clamping Tool**

**XL Quick Clamping Tool, left**

Cat. no.

For securing regular workpieces on left side of cut-off wheel.  
Suitable for Magnutom-400/-500.  
Complete with backstop and spanner.  
Jaw movement: 60 mm. Jaw height: 116 mm.

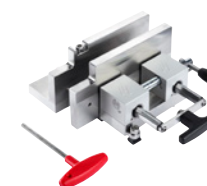


05876928

**XL Quick Clamping Tool, right**

Cat. no.

For securing regular workpieces on left side of cut-off wheel.  
Suitable for Magnutom-400/-500.  
Complete with backstop and spanner.  
Jaw movement: 60 mm. Jaw height: 116 mm.



05876929

### Components and Additions for XL Quick Clamping Tool

## XL Grooved jaw blocks for 12 mm T-slots

Cat. no.

Set of 2 jaw blocks for optimum clamping of regular workpieces.  
For use with XL Quick clamping tool (0587692X).



05876931

## XL Prism type jaw blocks for 12 mm T-slots

Cat. no.

Set of 2 jaw blocks for optimum clamping of round and oval workpieces.  
For use with XL Quick clamping tool (058769XX).



05876930

| Tool: Vertical Clamping Tool                                                                                                                                                                                                                                                                                               |                                                                                                       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| Vertical clamping tool for 12 mm T-slots                                                                                                                                                                                                                                                                                   | Cat. no.                                                                                              |
| <p>For clamping irregularly shaped workpieces on the cutting table.<br/>           Suitable for all machines with 12 mm T-slots.<br/>           Clamping height is adjustable up to 105 mm.<br/>           Complete with operating key and one flat clamping shoe.</p>                                                     |  <p>05046904</p>   |
| XL Vertical clamping tool, 12 mm T-slots                                                                                                                                                                                                                                                                                   | Cat. no.                                                                                              |
| <p>For clamping irregularly shaped workpieces on the cutting table.<br/>           Suitable for all machines with 12 mm T-slots.<br/>           Clamping height is adjustable up to 176 mm (with riser block).<br/>           Complete with operating key and one flat clamping shoe.</p>                                  |  <p>05876936</p>   |
| Sliding rail kit incl. 12 mm vertical clamping device                                                                                                                                                                                                                                                                      | Cat. no.                                                                                              |
| <p>12 mm vertical clamping device (05046904) on sliding rail for extended range (145 mm) and height (40 mm).<br/>           Ideal for use with support blocks (05876901, 05876924).<br/>           Complete with operating key, stop and one exchangeable flat swivel shoe.<br/>           Max clamping height: 145 mm</p> |  <p>05876922</p>  |
| Components and Additions for Vertical Clamping Tool                                                                                                                                                                                                                                                                        |                                                                                                       |
| Swivel shoes for Vertical clamping tool                                                                                                                                                                                                                                                                                    | Cat. no.                                                                                              |
| <p>Set of 4 multi-shaped swivel shoes for vertical clamping tool (05046904, 05116905 or 05036915).</p>                                                                                                                                                                                                                     |  <p>05116911</p> |
| Arm extension for Vertical clamping tool                                                                                                                                                                                                                                                                                   | Cat. no.                                                                                              |
| <p>For extending arm of Vertical Clamping Tool(05036915, 05046904 and 05116905).</p>                                                                                                                                                                                                                                       |  <p>05046906</p> |
| Riser block for 12 mm T-slots                                                                                                                                                                                                                                                                                              | Cat. no.                                                                                              |
| <p>For elevating vertical clamping tool (05046904) when clamping high workpieces.<br/>           To increase the clamping height by 74 mm.</p>                                                                                                                                                                             |  <p>05046905</p> |

**Tool: Chain Spanner**
**Chain spanner for 12 mm T-slots**
**Cat. no.**

For clamping irregularly shaped workpieces.  
 Complete with anchor block and operating key.  
 With 0.5 m chain.  
 May be extended with 05046924, 0.5 m extension chain.



05046912

**Components and Additions for Chain Spanner**
**0.5 m Extension chain**
**Cat. no.**

For use with Chain spanner (05046912).  
 Including chain assembly set.



05046924

**Universal Clamping Accessories for Magnutom and Axitom**
**Crown for Support block, 60-80 mm**
**Cat. no.**

Customizable crown.  
 Can be used with Support block (05876901 or 05876924),  
 the crown offers a height adjustment range of 60-80 mm.



05876902

**Crown for Support block, 80-100 mm**
**Cat. no.**

Customizable crown.  
 Can be used with Support block (05876901 or 05876924),  
 the crown offers a height adjustment range of 80-100 mm.



05876903

**Crown for Support block, 100-120 mm**
**Cat. no.**

Customizable crown.  
 Can be used with Support block (05876901 or 05876924),  
 the crown offers a height adjustment range of 100-120 mm.



05876904

**Adjustable support for cylindrical parts**
**Cat. no.**

Can be used for both longitudinal and cross sections.  
 Easy to move and position on the cutting table.  
 Can be adjusted for all different diameters.  
 For both 10 + 12 mm T-slots.



06316901

## Cat. no.

05876906

## Cat. no.

06316920

## Cat. no.

06316902

## Cat. no.

06316903

## Cat. no.

05876901