

# SAFETY DATA SHEET

## WATER-FREE CUTTING FLUID



### Section 1. Identification

**Product name** : WATER-FREE CUTTING FLUID  
**Cat. No.** : 49900070, 49900076  
**Container size** : 4 l, 5 l  
**Other means of identification** : Not available.  
**Product type** : Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Cutting fluid  
**Area of application** : Professional applications.

**Supplier's details** : Struers Australia  
27 Mayneview Street  
Milton QLD 4064, Australia  
  
Telephone: +61 7 3512 9600

**e-mail address of person responsible for this SDS** : sdsquestions@struers.dk  
**Emergency telephone number (with hours of operation)** : National Poisons Centre: 0800 764 766 (24/7)

### Section 2. Hazards identification

**HSNO Classification** : Not classified.

This material is not classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

☒ This material is not classified as DANGEROUS GOODS according to criteria in New Zealand Standard 5433:2020 Transport of Dangerous Goods on Land.

#### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.  
**Precautionary statements**  
**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

**Version** : 1.04

**Date of issue/Date of revision** : 20/03/2026



## Section 2. Hazards identification

Other hazards which do not result in classification : None known.

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture  
Other means of identification : Not available.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

## Section 4. First aid measures

### Description of necessary first aid measures

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Inhalation** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Eye contact** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Inhalation** : No specific data.  
**Ingestion** : No specific data.  
**Skin** : No specific data.  
**Eyes** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

**Specific treatments** : No specific treatment.  
**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.  
**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.



## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Firefighting measures

### Extinguishing media

**Suitable** : Use an extinguishing agent suitable for the surrounding fire.

**Not suitable** : Do not use water jet.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

**Hazchem code** : Not available.

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.

**Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.



## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None.

#### Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.



## Section 8. Exposure controls/personal protection

|                               |                                                                                                                                                                                                                                                                                                                       |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                               | Recommended: Nitrile gloves.<br>Breakthrough time: $\geq 480$ minutes<br>thickness: 0.38 mm                                                                                                                                                                                                                           |
| <b>Body protection</b>        | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.                                                                                                                         |
| <b>Other skin protection</b>  | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.                                                                                                   |
| <b>Respiratory protection</b> | : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: (as filter combination A2/P3) |

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

| <b>Physical state</b>                                           | : Liquid.                                                                                                                                                                           |       |        |       |             |
|-----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|-------|-------------|
| <b>Colour</b>                                                   | : Yellowish.                                                                                                                                                                        |       |        |       |             |
| <b>Odour</b>                                                    | : Characteristic.                                                                                                                                                                   |       |        |       |             |
| <b>Odour threshold</b>                                          | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>pH</b>                                                       | : Not applicable.                                                                                                                                                                   |       |        |       |             |
| <b>Melting point/freezing point</b>                             | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Boiling point or initial boiling point and boiling range</b> | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Flash point</b>                                              | : Closed cup: $>200^{\circ}\text{C}$ ( $>392^{\circ}\text{F}$ )                                                                                                                     |       |        |       |             |
| <b>Evaporation rate</b>                                         | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Flammability</b>                                             | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Lower and upper explosion limit/flammability limit</b>       | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Vapour pressure</b>                                          | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Relative vapour density</b>                                  | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Relative density</b>                                         | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Density</b>                                                  | : $0.85 \text{ g/cm}^3$ [ $15^{\circ}\text{C}$ ( $59^{\circ}\text{F}$ )]                                                                                                            |       |        |       |             |
| <b>Solubility(ies)</b>                                          | : <table border="1" data-bbox="501 1606 1546 1705"> <thead> <tr> <th>Media</th><th>Result</th></tr> </thead> <tbody> <tr> <td>water</td><td>Not soluble</td></tr> </tbody> </table> | Media | Result | water | Not soluble |
| Media                                                           | Result                                                                                                                                                                              |       |        |       |             |
| water                                                           | Not soluble                                                                                                                                                                         |       |        |       |             |
| <b>Solubility in water</b>                                      | : Not available.                                                                                                                                                                    |       |        |       |             |
| <b>Miscible with water</b>                                      | : No.                                                                                                                                                                               |       |        |       |             |
| <b>Partition coefficient: n-octanol/water</b>                   | : Not applicable.                                                                                                                                                                   |       |        |       |             |



## Section 9. Physical and chemical properties and safety characteristics

|                                       |                                                                                                                                                          |
|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Auto-ignition temperature             | : Not available.                                                                                                                                         |
| Decomposition temperature             | : Not available.                                                                                                                                         |
| Viscosity                             | : Dynamic (room temperature): Not available.<br>Kinematic (room temperature): Not available.<br>Kinematic (40°C (104°F)): 30 mm <sup>2</sup> /s (30 cSt) |
| Flow time (ISO 2431)                  | : Not available.                                                                                                                                         |
| <u>Particle characteristics</u>       |                                                                                                                                                          |
| Median particle size                  | : Not applicable.                                                                                                                                        |
| <u>Other information</u>              |                                                                                                                                                          |
| Physical/chemical properties comments | : No additional information.                                                                                                                             |

## Section 10. Stability and reactivity

|                                    |                                                                                                                                                                               |
|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity                         | : No specific test data related to reactivity available for this product or its ingredients.                                                                                  |
| Chemical stability                 | : The product is stable.                                                                                                                                                      |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur.<br><br>Under normal conditions of storage and use, hazardous polymerisation will not occur. |
| Conditions to avoid                | : No specific data.                                                                                                                                                           |
| Incompatible materials             | : Reactive or incompatible with the following materials: oxidising materials, acids and alkalis.                                                                              |
| Hazardous decomposition products   | : Under normal conditions of storage and use, hazardous decomposition products should not be produced.                                                                        |

## Section 11. Toxicological information

### Information on likely routes of exposure

|              |                                                     |
|--------------|-----------------------------------------------------|
| Inhalation   | : No known significant effects or critical hazards. |
| Ingestion    | : No known significant effects or critical hazards. |
| Skin contact | : No known significant effects or critical hazards. |
| Eye contact  | : No known significant effects or critical hazards. |

### Symptoms related to the physical, chemical and toxicological characteristics

|            |                     |
|------------|---------------------|
| Inhalation | : No specific data. |
| Ingestion  | : No specific data. |



## Section 11. Toxicological information

**Skin contact** : No specific data.

**Eye contact** : No specific data.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Information on toxicological effects

##### Acute toxicity

**Conclusion/Summary[Product]** : Not available.

##### Skin corrosion/irritation

**Conclusion/Summary[Product]** : Not available.

##### Serious eye damage/eye irritation

**Conclusion/Summary[Product]** : Not available.

##### Respiratory corrosion/irritation

**Conclusion/Summary[Product]** : Not available.

##### Respiratory or skin sensitization

##### **Skin**

**Conclusion/Summary[Product]** : Not available.

##### **Respiratory**

**Conclusion/Summary[Product]** : Not available.

##### Potential chronic health effects

**General** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Eye contact** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

##### Chronic toxicity



## Section 11. Toxicological information

**Conclusion/Summary[Product]** : Not available.

### Carcinogenicity

**Conclusion/Summary[Product]** : The mineral oils in the product contain < 3% DMSO extract (IP 346).

### Germ cell mutagenicity

**Conclusion/Summary[Product]** : Not available.

### Reproductive toxicity

**Conclusion/Summary[Product]** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Numerical measures of toxicity

#### **Acute toxicity estimates**

N/A

## Section 12. Ecological information

**Ecotoxicity** : Not readily biodegradable.

### Aquatic and terrestrial toxicity

**Conclusion/Summary[Product]** : Not available.

### Persistence and degradability

**Conclusion/Summary[Product]** : Not available.



## Section 12. Ecological information

| Product/ingredient name  | Aquatic half-life | Photolysis | Biodegradability |
|--------------------------|-------------------|------------|------------------|
| WATER-FREE CUTTING FLUID | -                 | -          | Not readily      |

### Bioaccumulative potential

Not available.

### Mobility in soil

Soil/water partition coefficient : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

|                            | New Zealand    | IMDG           | IATA           |
|----------------------------|----------------|----------------|----------------|
| UN number                  | Not regulated. | Not regulated. | Not regulated. |
| UN proper shipping name    | -              | -              | -              |
| Transport hazard class(es) | -              | -              | -              |
| Packing group              | -              | -              | -              |
| Environmental hazards      | No.            | No.            | No.            |



## Section 14. Transport information

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

**HSNO Approval Number** : Not available.

**HSNO Group Standard** : Not available.

**HSNO Classification** : Not classified.

**New Zealand Inventory of Chemicals (NZIoC)** : Not determined.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 20/03/2026

**Date of previous issue** : 13/01/2025

**Version** : 1.04

Sphera Solutions

**Key to abbreviations** : ADG = Australian Dangerous Goods  
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 IMO = International Maritime Organization

**Version** : 1.04

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## Section 16. Other information

LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
SGG = Segregation Group  
UN = United Nations

### References

: Environmental Protection Authority - Inventory of Chemicals (NZIoC)  
Hazardous Substances Regulations 2001 (Classification, Identification, Minimum Degrees of Hazard)  
Hazardous Substances and New Organisms Act (HSNO) 1996 – Hazardous Substances List  
Health and Safety in Employment Act 1992 - Workplace Exposure Standards and Biological Exposure Indices  
Code of Practice for the Preparation of Safety Data Sheets (SDS)  
Transport of Dangerous Goods on Land (NZS 5433:2020)  
User Guide to the Thresholds and Classifications under the Hazardous Substances and New Organisms Act 1996 (GHS)  
GHS - Globally Harmonised System of Classification and Labelling of Chemicals  
International transport regulations

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

