

SAFETY DATA SHEET

REPLIFIX-2 & REPLIFIX-20, BLUE

Section 1. Identification

Product identifier : REPLIFIX-2 & REPLIFIX-20, BLUE
Cat. No. : 40900084, 40900086
Container size : 250 g
Other means of identification : Not available.
Product type : Solid.

Recommended use of the chemical and restrictions on use

Product use : Replication system for materialographic surfaces.
Area of application : Professional applications.

Supplier's details : Struers ApS
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DK-2750 Ballerup

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Section 2. Hazards identification

Classification of the substance or mixture : H350 CARCINOGENICITY - Category 1A
H372 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : H350 - May cause cancer.
H372 - Causes damage to organs through prolonged or repeated exposure. (lungs)

Precautionary statements



Section 2. Hazards identification

- Prevention** : P203 - Obtain, read and follow all safety instructions before use.
P280 - Wear protective gloves. Wear protective clothing. Wear eye or face protection: Recommended: Use eye protection according to EN 166.. Wear hearing protection.
P260 - Do not breathe dust.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash hands thoroughly after handling.
- Response** : P318 - IF exposed or concerned, get medical advice.
P319 - Get medical help if you feel unwell.
- Storage** : P405 - Store locked up.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	%	Identifiers
crystalline silica, respirable powder	≥50 - ≤75	CAS: 14808-60-7
octamethylcyclotetrasiloxane	<0.025	CAS: 556-67-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.



Section 4. First aid measures

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides



Section 5. Firefighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** :  No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** :  Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.
- Large spill** :  Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** :  Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.



Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
crystalline silica, respirable powder	ACGIH TLV (United States, 1/2024) [Silica, crystalline] A2. TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.

Biological exposure indices

None known.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.



Section 8. Exposure controls/personal protection

Recommended: Nitrile gloves. or Neoprene gloves. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Solid. [Putty.]
- Colour** : Blue.
- Odour** : Odour [Slight]
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C (>212°F)
- Evaporation rate** : Not available.
- Flammability** : Non-flammable.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapour pressure** : Not available.
- Relative vapour density** : Not applicable.
- Relative density** : 1.8
- Solubility(ies)** :
- | Media | Result |
|-------|-------------|
| water | Not soluble |
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.



Section 9. Physical and chemical properties and safety characteristics

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not available.

Other information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : During Storage, This product may generate hydrogen gas. Quantity of hydrogen potentially released (l/kg of product): < 4
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials: oxidising materials, acids and alkalis.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Octamethylcyclotetrasiloxane	LC50 Inhalation Vapour	Rat	>36 mg/l	4 hours

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Octamethylcyclotetrasiloxane	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : Not available.

Eyes : Not available.

Respiratory : Not available.

Respiratory or skin sensitization



Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
octamethylcyclotetrasiloxane	skin	Guinea pig	Not sensitizing

Conclusion/Summary

Skin : Not available.

Respiratory : Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
octamethylcyclotetrasiloxane	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Experiment: In vitro Subject: Mammalian-Animal	Negative
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Experiment: In vitro Subject: Mammalian-Animal	Negative
	OECD 475 Mammalian Bone Marrow Chromosomal Aberration Test	Experiment: In vivo Subject: Mammalian-Animal	Negative
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Developmental toxin	Species	Dose	Exposure
octamethylcyclotetrasiloxane	-	Positive	Negative	Rat	Inhalation: 3.64 mg/kg NOAEL	-

Conclusion/Summary : Not available.

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
octamethylcyclotetrasiloxane	Negative - Inhalation	Rabbit - Female	3.64 mg/kg NOAEL	-

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)



Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder	Category 1	inhalation	lungs

Aspiration hazard

Not available.

Information on likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
octamethylcyclotetrasiloxane	Sub-acute NOAEL Dermal	Rabbit	960 mg/kg	-

General : Causes damage to organs through prolonged or repeated exposure.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.



Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
octamethylcyclotetrasiloxane	Acute EC50 >0.022 mg/l	Algae - <i>Selenastrum capricornutum</i>	96 hours
	Acute EC50 >0.015 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 >0.022 mg/l	Fish - <i>Oncorhynchus mykiss</i>	96 hours
	Chronic NOEC 1 to 29 µg/l	Algae - <i>Selenastrum capricornutum</i>	96 hours
	Chronic NOEC 0.015 mg/l	Daphnia - <i>Daphnia magna</i>	21 days
	Chronic NOEC 7.9 µg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days
	Chronic NOEC 4.4 µg/l Fresh water	Fish - <i>Oncorhynchus mykiss</i> - Egg	90 days
	Chronic NOEC ≥0.0044 mg/l	Fish - <i>Oncorhynchus mykiss</i>	93 days

Conclusion/Summary : Not available.

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
octamethylcyclotetrasiloxane	OECD Ready Biodegradability - CO2 in Sealed Vessels (Headspace Test)	3.7 % - Not readily - 28 days	10 mg/l	Activated sludge

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
REPLIFIX-2 & REPLIFIX-20, BLUE	-	-	Not readily
octamethylcyclotetrasiloxane	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
octamethylcyclotetrasiloxane	6.488	13400	High

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.



Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)



Section 15. Regulatory information

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

Date of issue/Date of revision	: 2025/01/13
Date of previous issue	: 2024/02/22
Version	: 2
Prepared by	: Sphera Solutions
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient N/A = Not available MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Procedure used to derive the classification

Classification	Justification
 CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1	Calculation method Calculation method

References : GHS - Globally Harmonised System of Classification and Labelling of Chemicals - Version : 9.
International transport regulations

 Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

