

SAFETY DATA SHEET

CALDOFIX-2 HARDENER

Section 1. Identification

GHS product identifier : CALDOFIX-2 HARDENER
Cat. No. : 40200086, 50209095
Container size : 325 ml, 500 ml
Chemical name : 4,4'-methylenebis(cyclohexylamine)
Other means of identification : Cyclohexanamine, 4,4'-methylenebis-; Bis(4-aminocyclohexyl)methane; Cyclohexylamine, 4,4'-methylenebis-; 4,4'-Diaminodicyclohexylmethane; 4,4'-Methylenebis(cyclohexan-1-amine); Diaminodicyclohexylmethane; 4,4'-Methylenebiscyclohexylamine; BIS(CYCLOHEXYLAMINE), 4,4'-METHYLENE-; Methylenebiscyclohexanamine, 4,4'-; 4,4 diaminodicyclohexylmethane; Cyclohexanamine, 4,4'-methylenebis-
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : For embedding and impregnation of materialographic specimens
Area of application : Professional applications.

Supplier's details : Struers Inc.
24766 Detroit Rd. Westlake
Cleveland, OH 44145
United States
Telephone: +1 (440) 871 0071

e-mail address of person responsible for this SDS : sdsquestions@struers.dk

Emergency telephone number (with hours of operation) : National Capital Poison Center: 1-800-222-1222
Infotrac: 1-800-535-5053
Struers US:
1-440-871-0071

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : H302 ACUTE TOXICITY (oral) - Category 4
H314 SKIN CORROSION - Category 1B
H318 SERIOUS EYE DAMAGE - Category 1
H317 SKIN SENSITIZATION - Category 1B
H373 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms :



Section 2. Hazards identification

Signal word	: Danger
Hazard statements	: H302 - Harmful if swallowed. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H373 - May cause damage to organs through prolonged or repeated exposure. (liver, muscle tissue)
<u>Precautionary statements</u>	
Prevention	: P280 - Wear protective gloves, protective clothing and eye or face protection. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling. P272 - Contaminated work clothing must not be allowed out of the workplace.
Response	: P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P363 - Wash contaminated clothing before reuse. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: P405 - Store locked up.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Do not taste or swallow. Wash thoroughly after handling.
Hazards not otherwise classified	: Causes severe digestive tract burns.
Hazards identified when used	:  No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
Chemical name	: 4,4'-methylenebis(cyclohexylamine)
Other means of identification	:  Cyclohexanamine, 4,4'-methylenebis-; Bis(4-aminocyclohexyl)methane; Cyclohexylamine, 4,4'-methylenebis-; 4,4'-Diaminodicyclohexylmethane; 4,4'-Methylenebis(cyclohexan-1-amine); Diaminodicyclohexylmethane; 4,4'-Methylenebiscyclohexylamine; BIS(CYCLOHEXYLAMINE), 4,4'-METHYLENE-; Methylenebiscyclohexanamine, 4,4'-; 4,4 diaminodicyclohexylmethane; Cyclohexanamine, 4,4'-methylenebis-

Ingredient name	Synonyms	%	Identifiers
4,4'-methylenebis(cyclohexylamine)	-	100	CAS: 1761-71-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.



Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Severely corrosive to the digestive tract. Causes severe burns. Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary



Section 4. First aid measures

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media** : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Remark** : Not considered to be flammable.
- Remark** : Not considered to be a product presenting a risk of explosion.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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: 01/13/2025

Version : 3

4/15



Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
4,4'-methylenebis(cyclohexylamine)	None.

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.



Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Recommended: Butyl rubber gloves. The breakthrough time must be greater than the end use time of the product.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Ammonia.
- Odor threshold** : Not available.
- pH** : 11.6
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : 320°C (608°F) [OECD 103]
- Flash point** : Closed cup: 160°C (320°F)
- Evaporation rate** : Not available.
- Flammability** : Not considered to be flammable.
- Lower and upper explosion limit/flammability limit** : Lower: 0.9%
Upper: 4.4%



Section 9. Physical and chemical properties

Vapor pressure : 0.000055 kPa (0.00041178 mm Hg) [OECD 104]

Relative vapor density : 7.24 [Air = 1]

Relative density : 0.964 [OECD 109]

Density : 0.95 g/cm³ [25°C (77°F)] [OECD 109]

Solubility(ies) :

Media	Result
water	Partially soluble

Solubility in water : 12.3 g/l

Miscible with water : No.

Partition coefficient: n-octanol/water : 2.03 [OECD 107]

Auto-ignition temperature : 300°C (572°F) [EU A.15]

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): 31.2 mm²/s (31.2 cSt)
Kinematic (40°C (104°F)): Not available.

Flow time (ISO 2431) : Not available.

Molecular weight : 210.41 g/mole

Particle characteristics

Median particle size : Not applicable.

Additional information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Incompatible materials : Reactive or incompatible with the following materials:
acids
Reactive or incompatible with the following materials: oxidizing materials and metals.
(aluminum, zinc)

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.



Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	
4,4'-methylenebis(cyclohexylamine)	Rabbit - Male, Female - Dermal - LD50 2110 mg/kg Rat - Oral - LD50 380 mg/kg	EPA [OPP 81-2 Acute Dermal Toxicity]

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Product/ingredient name	Result	
4,4'-methylenebis(cyclohexylamine)	Guinea pig - skin <u>Result:</u> Sensitizing	OECD 406 [Skin Sensitization]

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Product/ingredient name	Result	
4,4'-methylenebis(cyclohexylamine)	In vitro - Bacteria <u>Result:</u> Negative In vitro - Mammalian-Animal <u>Result:</u> Negative In vitro - Mammalian-Animal <u>Result:</u> Negative	OECD 471 [Bacterial Reverse Mutation Test] OECD 473 [In vitro Mammalian Chromosomal Aberration Test] OECD 476 [In vitro Mammalian Cell Gene Mutation Test]

Conclusion/Summary [Product] : Not available.

Carcinogenicity



Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name

4,4'-methylenebis(cyclohexylamine)

Result

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (liver, muscle tissue) - Category 2

Aspiration hazard

Not available.

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes severe burns. May cause an allergic skin reaction.
Ingestion : Severely corrosive to the digestive tract. Causes severe burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
Ingestion : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure



Section 11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary [Product] : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
4,4'-methylenebis(cyclohexylamine)	380	2110	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result
4,4'-methylenebis(cyclohexylamine)	Acute - EC50 Fish - <i>Leuciscus idus</i> >100 mg/l [96 hours] Acute - EC50 Daphnia - <i>Daphnia magna</i> 6.84 mg/l [48 hours] Chronic - NOEC Daphnia - <i>Daphnia magna</i> 4 mg/l [21 days] Acute - EC50 Algae 141.2 mg/l [72 hours] Acute - EC50 Daphnia - <i>Daphnia magna</i> 9.24 mg/l [48 hours]

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Product/ingredient name	Result
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Section 12. Ecological information

4,4'-methylenebis(cyclohexylamine) <10% [28 days]

OECD 302B [Inherent Biodegradability:
Zahn-Wellens/EMPA Test]

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
4,4'-methylenebis(cyclohexylamine)	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-methylenebis(cyclohexylamine)	2.03	-	Low

Mobility in soil

Soil/Water partition coefficient : 44.598 Koc

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN2735	UN2735	UN2735	UN2735	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (4,4'-methylenebis(cyclohexylamine))	AMINES, LIQUID, CORROSIVE, N. O.S. (4,4'-methylenebis(cyclohexylamine))	AMINAS LÍQUIDAS, CORROSIVAS, N. E.P. (4,4'-methylenebis(cyclohexylamine))	AMINES, LIQUID, CORROSIVE, N. O.S. (4,4'-methylenebis(cyclohexylamine))	Amines, liquid, corrosive, n.o.s. (4,4'-methylenebis(cyclohexylamine))

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Version : 3

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Section 14. Transport information

Transport hazard class(es)	8 	8 	8 	8 	8 
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.

Additional information

- DOT Classification** : Limited quantity Yes.
Packaging instruction Exceptions: 154. Non-bulk: 202. Bulk: 242.
Quantity limitation Passenger aircraft/rail: 1 L. Cargo aircraft: 30 L.
Special provisions B2, IB2, T11, TP1, TP27
- TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8).
Explosive Limit and Limited Quantity Index 1
Passenger Carrying Road or Rail Index 1
Special provisions 16
- Mexico Classification** : **Special provisions** 274
- IMDG** : **Emergency schedules** F-A, S-B
Special provisions 274
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 1 L. Packaging instructions: 851. Cargo Aircraft Only: 30 L. Packaging instructions: 855. Limited Quantities - Passenger Aircraft: 0.5 L. Packaging instructions: Y840.
Special provisions A3, A803
- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined
United States inventory (TSCA 8b): This material is active or exempted.

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed



Section 15. Regulatory information

DEA List II Chemicals : Not listed
(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : ACUTE TOXICITY (oral) - Category 4
 SKIN CORROSION - Category 1B
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITIZATION - Category 1B
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
 HNOC - Corrosive to digestive tract [severe]

Composition/information on ingredients

Name	%	Classification
4,4'-methylenebis (cyclohexylamine)	100	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 HNOC - Corrosive to digestive tract [severe]

SARA 313

Not applicable.

State regulations

Massachusetts : This material is not listed.
New York : This material is not listed.
New Jersey : This material is not listed.
Pennsylvania : This material is not listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.



Section 16. Other information

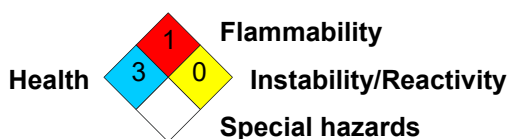
Hazardous Material Information System (U.S.A.)

Health	*	4
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	On basis of test data
SKIN CORROSION - Category 1B	Expert judgment
SERIOUS EYE DAMAGE - Category 1	On basis of test data
SKIN SENSITIZATION - Category 1B	Expert judgment
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Expert judgment

History

Date of issue/Date of revision	: 03/20/2026
Date of previous issue	: 01/13/2025
Version	: 3
Prepared by	: Sphera Solutions
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group TDG = Transportation of Dangerous Goods UN = United Nations
References	: HCS (U.S.A.)- Hazard Communication Standard International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

Date of issue/Date of revision	: 03/20/2026	Date of previous issue	: 01/13/2025	Version	: 3	14/15
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Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

