

SAFETY DATA SHEET

ELECTROLYTE A2-I

Section 1. Identification

Product identifier : ELECTROLYTE A2-I
Cat. No. : 40900008, 40900009
Container size : 920 ml
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : For electrolytic polishing of metallographic preparations
Area of application : Professional applications.

Supplier's details : Struers ApS Singapore Branch
1008 Toa Payoh North
#05-07/08
Singapore 318996
Singapore
Telephone: +65 () 3165 0200

e-mail address of person responsible for this SDS : sdsquestions@struers.dk

Emergency telephone number (with hours of operation) : 24-hour Emergency Medical Service (EMS): 995.

Section 2. Hazards identification

Classification of the substance or mixture : H225 FLAMMABLE LIQUIDS - Category 2
H315 SKIN IRRITATION - Category 2
H319 EYE IRRITATION - Category 2A
H351 CARCINOGENICITY - Category 2
H336 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 - Highly flammable liquid and vapour.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H351 - Suspected of causing cancer.

Precautionary statements

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Date of issue/Date of revision : 3/20/2026

Section 2. Hazards identification

- Prevention** : P201 - Obtain special instructions before use.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 - Avoid breathing vapour.
P264 - Wash thoroughly after handling.
- Response** : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Storage** : P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	%	Identifiers
ethanol	≥75 - ≤90	CAS: 64-17-5
2-butoxyethanol	≥10 - <20	CAS: 111-76-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

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Section 4. First aid measures

- waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 8. Exposure controls/personal protection

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: Butyl rubber gloves. The breakthrough time must be greater than the end use time of the product.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: multi-gas/vapour filter: A2

Thermal hazards : Not available.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Colour	: Colourless.
Odour	: Alcohol-like.
Odour threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: 85°C (185°F)
Flash point	: Closed cup: 12°C (53.6°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Lower: 2% Upper: 12%
Vapour pressure	:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
ethanol	42.94865	5.7				

Relative vapour density : Not available.

Relative density : 0.83

Media	Result
water	Soluble

Miscible with water : Yes.

Partition coefficient: n-octanol/water : Not applicable.

Ingredient name	°C	°F	Method
2-butoxyethanol	230	446	DIN 51794

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): 3.57 mm²/s (3.57 cSt)
Kinematic (40°C (104°F)): Not available.

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Other information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SADT	: Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	
ethanol	Rat - Oral - LD50 7060 mg/kg Rabbit - Dermal - LD50 >15800 mg/kg Rat - Inhalation - LC50 Vapour 124700 mg/m ³ [4 hours]	<u>Toxic effects:</u> Lung, Thorax, or Respiration - Other changes
2-butoxyethanol	Rat - Oral - LD50 917 mg/kg Rat - Inhalation - LC50 Vapour 4.35 mg/l [4 hours]	<u>Toxic effects:</u> Liver - Other changes Kidney, Ureter, and Bladder - Other changes Blood - Other hemolysis with or without anemia

Conclusion/Summary[Product] : Not available.

Skin corrosion/irritation

Product/ingredient name	Result	
ethanol	Rabbit - Skin - Not irritant	OECD 404 [Acute Dermal Irritation/ Corrosion]
2-butoxyethanol	Rabbit - Skin - Mild irritant Amount/concentration applied: 500 mg	

Conclusion/Summary[Product] : Not available.

Section 11. Toxicological information

Serious eye damage/eye irritation

Product/ingredient name

ethanol

Result

Rabbit - Eyes - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 mg

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure:

0.066666667 minutes

Amount/concentration applied: 100 mg

Rabbit - Eyes - Moderate irritant

Amount/concentration applied: 100 uL

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 500 mg

Rabbit - Eyes - Mild irritant

Duration of treatment/exposure: 1

hours

Amount/concentration applied: 50 pph

2-butoxyethanol

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24

hours

Amount/concentration applied: 100 mg

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 100 mg

Conclusion/Summary[Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary[Product] : Not available.

Respiratory or skin sensitization

Skin

Conclusion/Summary[Product] : Not available.

Respiratory

Conclusion/Summary[Product] : Not available.

Germ cell mutagenicity

Conclusion/Summary[Product] : Not available.

Carcinogenicity

Conclusion/Summary[Product] : Not available.

Reproductive toxicity

Conclusion/Summary[Product] : Not available.

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Product/ingredient name

ethanol

2-butoxyethanol

Result

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

- | | |
|---------------------|---|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. |
| Skin contact | : Causes skin irritation. |
| Ingestion | : Can cause central nervous system (CNS) depression. |

Symptoms related to the physical, chemical and toxicological characteristics

- | | |
|---------------------|---|
| Eye contact | : Adverse symptoms may include the following:
pain or irritation
watering
redness |
| Inhalation | : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness |
| Ingestion | : No specific data. |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Section 11. Toxicological information

Potential chronic health effects

Conclusion/Summary[Product] : Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
ELECTROLYTE A2-I	8551.9	N/A	N/A	40.6	N/A
ethanol	7060	N/A	N/A	124.7	N/A
2-butoxyethanol	917	N/A	N/A	4.35	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Effect: Behavior
ethanol	Acute - EC50 - Fresh water Fish - Fathead minnow - <i>Pimephales promelas</i> Age: 31 days; Size: 22 mm; Weight: 0.14 g 12.8 g/l [96 hours]	
2-butoxyethanol	Acute - EC50 Daphnia - <i>Daphnia magna</i> 12340 mg/l [48 hours]	
	Acute - EC50 Algae - <i>Chlorella vulgaris</i> 275 mg/l [72 hours]	
	Acute - EC50 Algae - <i>Pseudokirchnerella subcapitata</i> 1840 mg/l [72 hours]	
	Acute - EC50 Daphnia - <i>Daphnia magna</i> 1550 mg/l [48 hours]	
	Acute - EC50 Fish - <i>Oncorhynchus mykiss</i> 1474 mg/l [96 hours]	

Conclusion/Summary[Product] : Not available.

Section 12. Ecological information

Persistence and degradability

Product/ingredient name	Result
ethanol	84% [20 days] - Readily

Conclusion/Summary[Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ELECTROLYTE A2-I	-	-	Readily
ethanol	-	-	Readily
2-butoxyethanol	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
ethanol	-0.35	-	Low
2-butoxyethanol	0.81	-	Low

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	UN1987	UN1987	UN1987	UN1987	UN1987
UN proper shipping name	ALCOHOLS, N.O. S. (ethanol, mixture)	ALCOHOLS, N.O. S. (ethanol, mixture)	Alcohols, n.o.s. (ethanol, mixture)	ALCOHOLS, N.O. S. (ethanol, mixture)	ALCOHOLS, N.O. S. (ethanol, mixture)
Transport hazard class (es)	3 	3 	3 	3 	3 
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.

Additional information

UN	: Special provisions 274
IMDG	: Emergency schedules F-E, S-D Special provisions 274
IATA	: Quantity limitation Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341. Special provisions A3, A180
ADR/RID	: Hazard identification number 33 Limited quantity 1 L Special provisions 601, 274, 640C Tunnel code (D/E)
ADN	: Special provisions 274, 601, 640C

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 15. Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

Date of issue/Date of revision	: 3/20/2026
Date of previous issue	: 1/13/2025
Version	: 3
Prepared by	: Sphera Solutions
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2	On basis of test data
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
CARCINOGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3	Calculation method

References : GHS - Globally Harmonised System of Classification and Labelling of Chemicals
International transport regulations

🔵 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.