

SAFETY DATA SHEET

TRANSCOPY LIQUID



Section 1. Identification

Product name : TRANSCOPY LIQUID
Cat. No. : 40900092
Container size : 40 ml
Chemical name : ethyl acetate
Other means of identification : Acetic acid ethyl ester; Acetic acid, ethyl ester; Acetic ether; Ethyl ethanoate; Ethyl ester of acetic acid; Acetic ester; Blend, consisting of ethyl alcohol, ethyl acetate and aldehydes, higher alcohols and water; blend, consisting of ethyl alcohol, ethyl acetate and water; vinegar naphtha; acetoxymethane; ethyl acetate ester
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Replication system for materialographic surfaces.
Area of application : Professional applications.

Supplier's details : Struers Australia
27 Mayneview Street
Milton QLD 4064, Australia

Telephone: +61 7 3512 9600

e-mail address of person responsible for this SDS : sdsquestions@struers.dk
Emergency telephone number (with hours of operation) : National Poisons Centre: 0800 764 766 (24/7)

Section 2. Hazards identification

HSNO Classification : H225 FLAMMABLE LIQUIDS - Category 2
H319 EYE IRRITATION - Category 2
H373 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

This material is classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

 This material is classified as DANGEROUS GOODS according to criteria in New Zealand Standard 5433:2020 Transport of Dangerous Goods on Land.

GHS label elements

Signal word : Danger
Hazard statements : H225 - Highly flammable liquid and vapour.
H319 - Causes serious eye irritation.
H373 - May cause damage to organs through prolonged or repeated exposure.

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Section 2. Hazards identification

Precautionary statements

Prevention	: P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P260 - Do not breathe vapour. P264 - Wash thoroughly after handling.
Response	: P314 - Get medical advice/attention if you feel unwell. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Symbol	: 

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
Chemical name	: ethyl acetate
Other means of identification	: ☒ Acetic acid ethyl ester; Acetic acid, ethyl ester; Acetic ether; Ethyl ethanoate; Ethyl ester of acetic acid; Acetic ester; Blend, consisting of ethyl alcohol, ethyl acetate and aldehydes, higher alcohols and water; blend, consisting of ethyl alcohol, ethyl acetate and water; vinegar naphtha; acetoxyethane; ethyl acetate ester

Ingredient name	% (w/w)	Identifiers
ethyl acetate	100	CAS: 141-78-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Eye contact** : Causes serious eye irritation.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin** : Adverse symptoms may include the following:
irritation
dryness
cracking
- Eyes** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Indication of immediate medical attention and special treatment needed, if necessary

- Specific treatments** : No specific treatment.



Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Hazchem code : 3YE

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark : Not considered to be a product presenting a risk of explosion.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not breathe vapour or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits



Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
ethyl acetate	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 2/2025) WES-TWA 8 hours: 200 ppm. WES-TWA 8 hours: 720 mg/m ³ .

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: polyethylene (PE)
Breakthrough time: >480 minutes
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.



Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: multi-gas/vapour filter: A2

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Colour** : Colourless.
- Odour** : Alcohol-like.
- Odour threshold** : 3.9 ppm
- pH** : Not available.
- Melting point/freezing point** : -83°C (-117.4°F)
- Boiling point or initial boiling point and boiling range** : 77°C (170.6°F)
- Flash point** : Closed cup: -4°C (24.8°F) [Tagliabue]
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Lower: 2.1%
Upper: 11.5%
- Vapour pressure** : 9.3 kPa (69.756 mm Hg)
- Relative vapour density** : Not available.
- Relative density** : 0.9
- Density** : 0.89455 g/cm³ [25°C (77°F)]
- Solubility(ies)** :

Media	Result
water	Partially soluble

- Solubility in water** : 85.3 g/l
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : 0.73
- Auto-ignition temperature** : 460°C (860°F) [DIN 51794]
- Decomposition temperature** : Not available.
- Heat of combustion** : -23515860 J/kg
- Viscosity** : Dynamic (room temperature): 0.45 mPa·s (0.45 cP)
Kinematic (room temperature): 0.49 mm²/s (0.49 cSt)
Kinematic (40°C (104°F)): Not available.



Section 9. Physical and chemical properties and safety characteristics

Flow time (ISO 2431) : Not available.

Molecular weight : 88.12 g/mole

Particle characteristics

Median particle size : Not applicable.

Other information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:
oxidising materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on likely routes of exposure

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : Defatting to the skin. May cause skin dryness and irritation.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : No specific data.



Section 11. Toxicological information

Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
ethyl acetate	Rat - Oral - LD50 5620 mg/kg Rabbit - Dermal - LD50 <18000 mg/kg Rabbit - Oral - LD50 >2000 mg/kg Mouse - Inhalation - LC50 Vapour 1500 ppm [4 hours]
	OECD 401 [Acute Oral Toxicity]

Conclusion/Summary[Product] : Not available.

Skin corrosion/irritation

Conclusion/Summary[Product] : Not available.

Serious eye damage/eye irritation

Conclusion/Summary[Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary[Product] : Not available.

Respiratory or skin sensitization

Skin

Conclusion/Summary[Product] : Not available.

Respiratory

Conclusion/Summary[Product] : Not available.



Section 11. Toxicological information

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Inhalation	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Eye contact	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Chronic toxicity

Conclusion/Summary[Product] : Not available.

Carcinogenicity

Conclusion/Summary[Product] : Not available.

Germ cell mutagenicity

Conclusion/Summary[Product] : Not available.

Reproductive toxicity

Conclusion/Summary[Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
ethyl acetate	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

Aspiration hazard

Not available.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
ethyl acetate	5620	N/A	N/A	N/A	N/A

Section 12. Ecological information

Ecotoxicity : Readily biodegradable. This product shows a low bioaccumulation potential.

Aquatic and terrestrial toxicity

Product/ingredient name

ethyl acetate

Result

Acute - LC50

Fish - *Pimephales promelas*
328 mg/l [96 hours]

Acute - EC50

Daphnia - *Daphnia magna*
679 mg/l [48 hours]

Acute - EC50

Algae
2500 mg/l [96 hours]

EC10

Micro-organism
650 mg/l [16 hours]

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: ≤24 hours

2.4 mg/l [21 days]

Effect: Mortality

Conclusion/Summary[Product] : Not available.

Persistence and degradability

Conclusion/Summary[Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethyl acetate	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
ethyl acetate	0.73	30	Low

Mobility in soil

Soil/water partition coefficient : 18.1744 Koc

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Section 12. Ecological information

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	New Zealand	IMDG	IATA
UN number	UN1173	UN1173	UN1173
UN proper shipping name	ETHYL ACETATE	ETHYL ACETATE	Ethyl acetate
Transport hazard class(es)	3 	3 	3 
Packing group	II	II	II
Environmental hazards	No.	No.	No.

Additional information

New Zealand : **Hazchem code** 3YE
IMDG : **Emergency schedules** F-E, S-D
IATA : **Quantity limitation** Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341.

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

HSNO Approval Number : HSR001041
HSNO Group Standard : Not applicable.
HSNO Classification : H225 FLAMMABLE LIQUIDS - Category 2
H319 EYE IRRITATION - Category 2
H373 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

New Zealand Inventory of Chemicals (NZIoC) : This material is listed or exempted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

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Sphera Solutions

Key to abbreviations : ADG = Australian Dangerous Goods
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association

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Section 16. Other information

IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
SGG = Segregation Group
UN = United Nations

References

: Environmental Protection Authority - Inventory of Chemicals (NZIoC)
Hazardous Substances Regulations 2001 (Classification, Identification, Minimum Degrees of Hazard)
Hazardous Substances and New Organisms Act (HSNO) 1996 – Hazardous Substances List
Health and Safety in Employment Act 1992 - Workplace Exposure Standards and Biological Exposure Indices
Code of Practice for the Preparation of Safety Data Sheets (SDS)
Transport of Dangerous Goods on Land (NZS 5433:2020)
User Guide to the Thresholds and Classifications under the Hazardous Substances and New Organisms Act 1996 (GHS)
GHS - Globally Harmonised System of Classification and Labelling of Chemicals
International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

