

SAFETY DATA SHEET

Parting lubricant, FG 785



Section 1. Identification

Product identifier : Parting lubricant, FG 785
Cat. No. : 10162906, 16080824
Container size : 5 ml
Other means of identification : Not available.
Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Lubricants
Area of application : Professional applications.

Supplier's details : Struers Australia
27 Mayneview Street
Milton QLD 4064, Australia
Telephone: +61 7 3512 9600 (Working hours)

e-mail address of person responsible for this SDS : struers@struers.dk

Emergency telephone number (with hours of operation) : Australian Poisons Information Centre: 13 11 26.

Section 2. Hazard(s) identification

Classification of the substance or mixture : H315 SKIN CORROSION/IRRITATION - Category 2
H319 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : **WARNING**

Hazard statements : **H315 - Causes skin irritation.**
H319 - Causes serious eye irritation.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P264 - Wash thoroughly after handling.

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Not applicable.

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Section 2. Hazard(s) identification

Supplemental label elements : Not applicable.

Other hazards which do not result in classification : None known.

Section 3. Composition and ingredient information

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	% (w/w)	CAS number
Paraffin oils (petroleum), catalytic dewaxed heavy	≥10 - ≤20	64742-70-7
titanium dioxide	≤10	13463-67-7
Talc , not containing asbestiform fibres	≤10	14807-96-6
tetrasodium pyrophosphate	≤3	7722-88-5
Sulfonic acids, petroleum, calcium salts	≤3	61789-86-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
phosphorus oxides
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

- Hazchem code** : 2 Z

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.
- Large spill** : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Paraffin oils (petroleum), catalytic dewaxed heavy	Safe Work Australia (Australia, 4/2018). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Form: Mist
titanium dioxide	Safe Work Australia (Australia, 10/2022). TWA: 10 mg/m ³ 8 hours.
Talc , not containing asbestiform fibres	Safe Work Australia (Australia, 10/2022). TWA: 2.5 mg/m ³ 8 hours.
tetrasodium pyrophosphate	Safe Work Australia (Australia, 10/2022). TWA: 5 mg/m ³ 8 hours.
Sulfonic acids, petroleum, calcium salts	DFG MAC-values list (Germany, 7/2022). PEAK: 20 mg/m ³ , 4 times per shift, 15 minutes. Form: respirable fraction TWA: 5 mg/m ³ 8 hours. Form: respirable fraction

Biological exposure indices

None known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: Nitrile gloves./Neoprene gloves.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls and personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Solid. [semi-solid]
- Colour** : Off-white.
- Odour** : Petroleum. [Slight]
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not applicable.
- Boiling point, initial boiling point, and boiling range** : Not applicable.
- Flash point** : Not applicable.
- Evaporation rate** : <1 (butyl acetate = 1)
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapour pressure** : Not available.
- Relative vapour density** : >1 [Air = 1]
- Relative density** : 1.32
- Density** : 1.32 g/cm³
- Solubility(ies)** :

Media	Result
water	Not soluble

- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** : Not applicable.
- Flow time (ISO 2431)** : Not available.

Particle characteristics

- Median particle size** : Not available.

Other information

- Physical/chemical properties comments** : No additional information.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	: heat, sparks, open flames and hot surfaces
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials, reducing materials, acids and alkalis.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tetrasodium pyrophosphate	LD50 Dermal	Rabbit	7940 mg/kg	-
	LD50 Oral	Rat - Female	1624 mg/kg	-
Sulfonic acids, petroleum, calcium salts	LC50 Inhalation Dusts and mists	Rat - Male, Female	>1.9 mg/l	4 hours
	LD50 Dermal	Rabbit	>4000 mg/kg	-
	LD50 Oral	Rat	>5 g/kg	-

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
tetrasodium pyrophosphate	Eyes - Severe irritant	Rabbit	-	-	-
Sulfonic acids, petroleum, calcium salts	Eyes - Not irritant	Rabbit	-	-	-

Conclusion/Summary

Skin : Not available.

Eyes : Not available.

Respiratory : Not available.

Sensitisation

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met. (similar material)

Respiratory : Not available.

Mutagenicity

Section 11. Toxicological information

Product/ingredient name	Test	Experiment	Result
Paraffin oils (petroleum), catalytic dewaxed heavy Sulfonic acids, petroleum, calcium salts	OECD 471 Bacterial Reverse Mutation Test	Subject: Bacteria	Negative
	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Experiment: In vitro Subject: Mammalian-Animal	Negative

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : The mineral oils in the product contain < 3% DMSO extract (IP 346). Contains titanium dioxide (TiO₂) classified by IARC as a possibly carcinogenic to humans (Group 2B). Titanium dioxide: Percentage of particles with aerodynamic diameter ≤ 10 µm: <1% Unlikely to become airborne. Therefore, titanium dioxide in this material does not present a hazard in normal handling, processing use, and disposal.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 1	-	lungs

Aspiration hazard

Not available.

Information on likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Section 11. Toxicological information

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Based on available data, the classification criteria are not met. Unlikely to become airborne. Therefore, titanium dioxide in this material does not present a hazard in normal handling, processing use, and disposal.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Parting lubricant, FG 785	25480.6	N/A	N/A	N/A	11.1
Paraffin oils (petroleum), catalytic dewaxed heavy	N/A	N/A	N/A	N/A	1.5
tetrasodium pyrophosphate	1624	7940	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
tetrasodium pyrophosphate	Acute EC50 >100 mg/l Fresh water	Algae - <i>Desmodesmus subspicatus</i>	72 hours
	Acute LC50 391000 µg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 1380 ppm Fresh water	Fish - <i>Gambusia affinis</i> - Adult	96 hours
	Acute NOEC >100 mg/l Fresh water	Algae - <i>Desmodesmus subspicatus</i>	72 hours
	Acute NOEC 100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	96 hours
	Acute NOEC 100 mg/l Fresh water	Fish - <i>Oncorhynchus mykiss</i>	96 hours
	Acute EC50 >1000 mg/l Fresh water	Algae - <i>Pseudokirchneriella subcapitata</i>	72 hours
	Acute EC50 >1000 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 >10000 mg/l	Fish	96 hours
	Acute NOEC 1000 mg/l Fresh water	Algae - <i>Pseudokirchneriella subcapitata</i>	72 hours

Conclusion/Summary : Not available.

Persistence and degradability

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Section 12. Ecological information

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Paraffin oils (petroleum), catalytic dewaxed heavy	-	-	Not readily
Sulfonic acids, petroleum, calcium salts	-	-	Not readily

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Semi-solid, insoluble in water.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

ADG : **Hazchem code** 2 Z

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Australia inventory (AIC) : All components are listed or exempted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Any other relevant information

History

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Prepared by	: Sphera Solutions
Key to abbreviations	: ADG = Australian Dangerous Goods ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

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Section 16. Any other relevant information

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A	Calculation method Expert judgment

References : Work Health and Safety Regulations 2011, as ammended
Preparation of Safety Data Sheets for Hazardous Chemicals, Code of Practice, Safe Work Australia
Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG), National Transport Commission

Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.