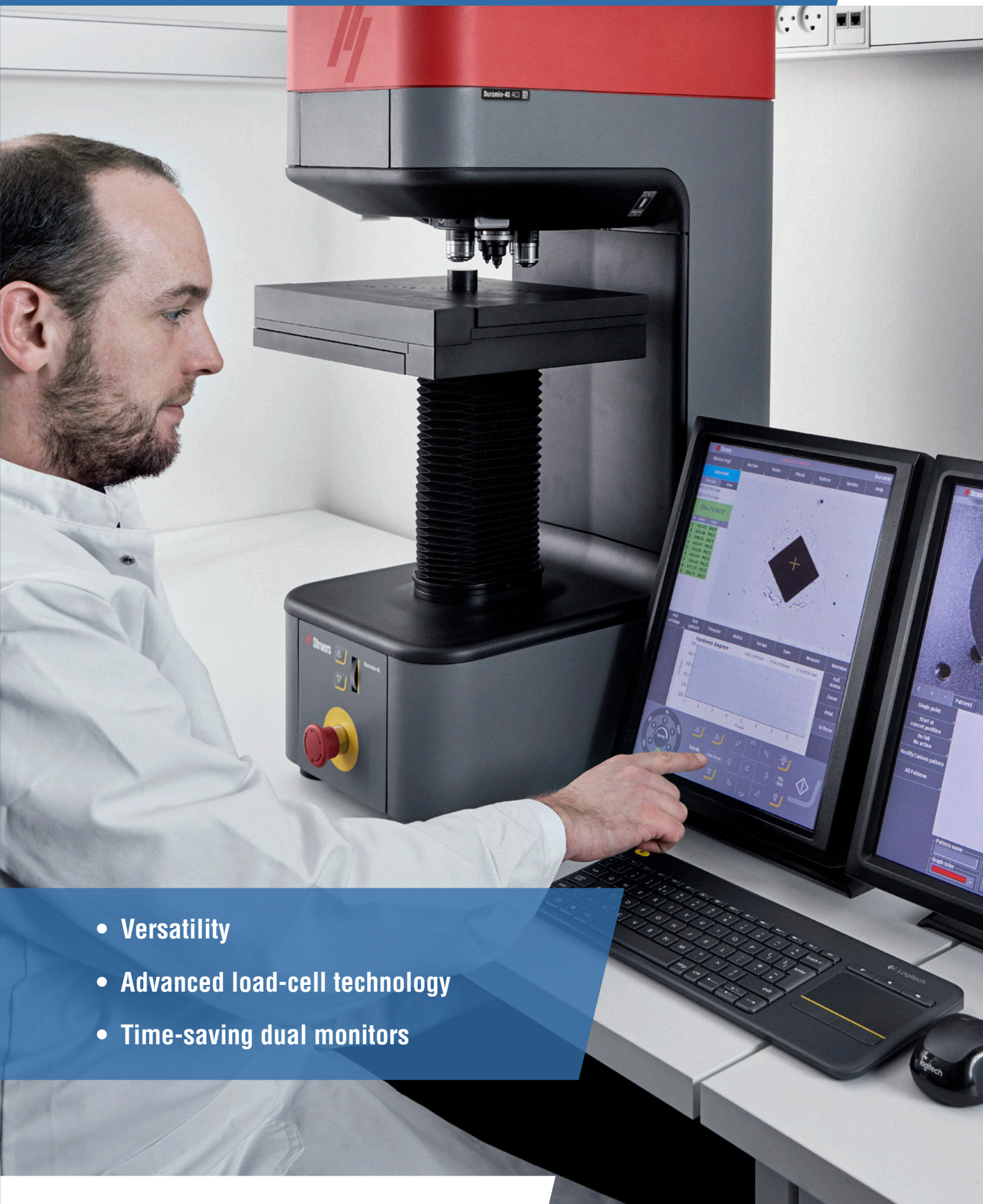
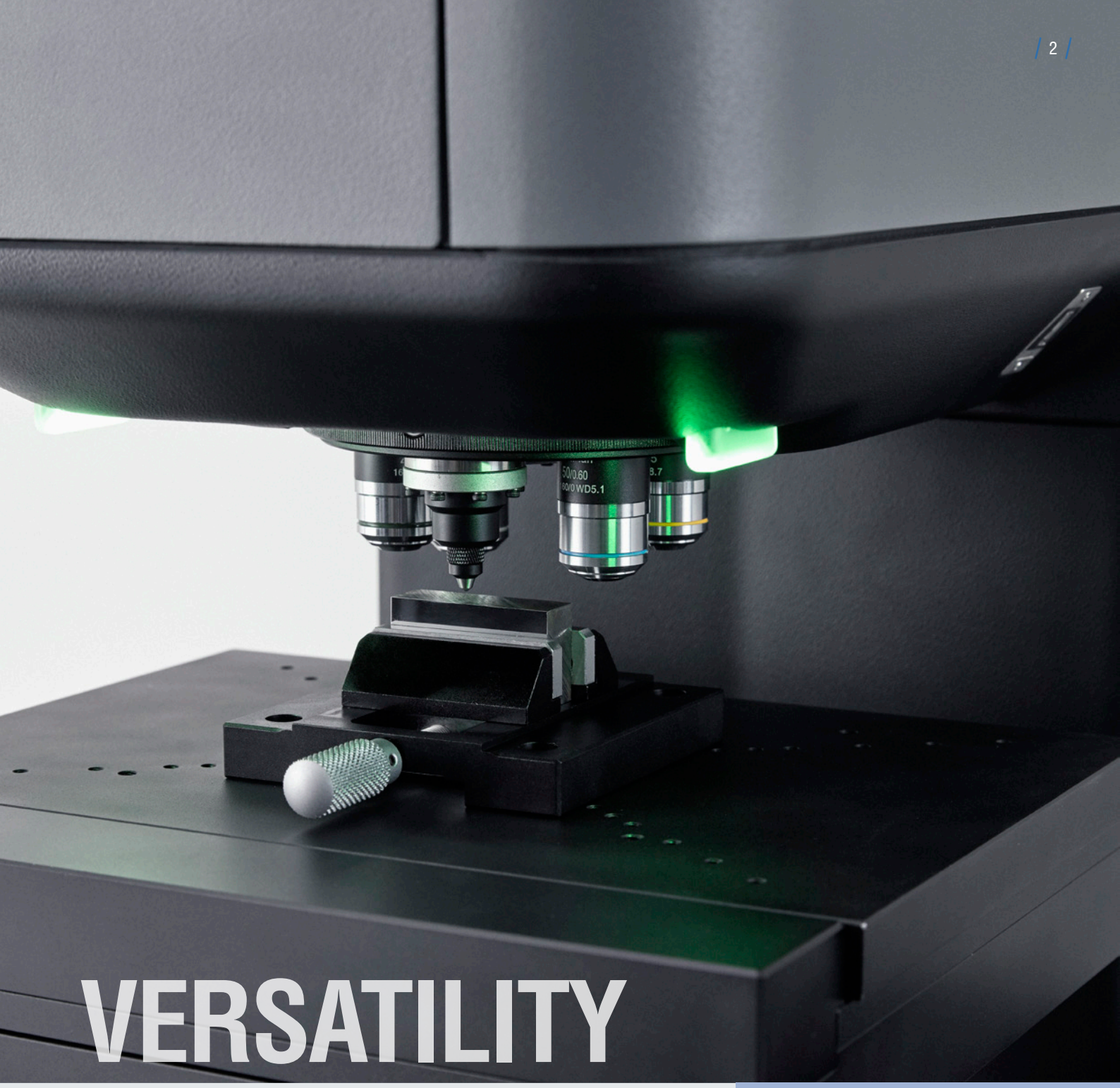
Struers
Ensuring Certainty

Duramin-40

Automatic Micro/Macro Hardness Tester



- Versatility
- Advanced load-cell technology
- Time-saving dual monitors



VERSATILITY

Duramin-40 semi-automatic and fully automatic micro/macro testers are designed for fast, accurate and repeatable Vickers, Knoop and Brinell hardness testing in the laboratory. The wide test load range means you can use a single hardness tester for multiple applications, and full automation of the test procedure means extremely short turn-around times.

Did you know…

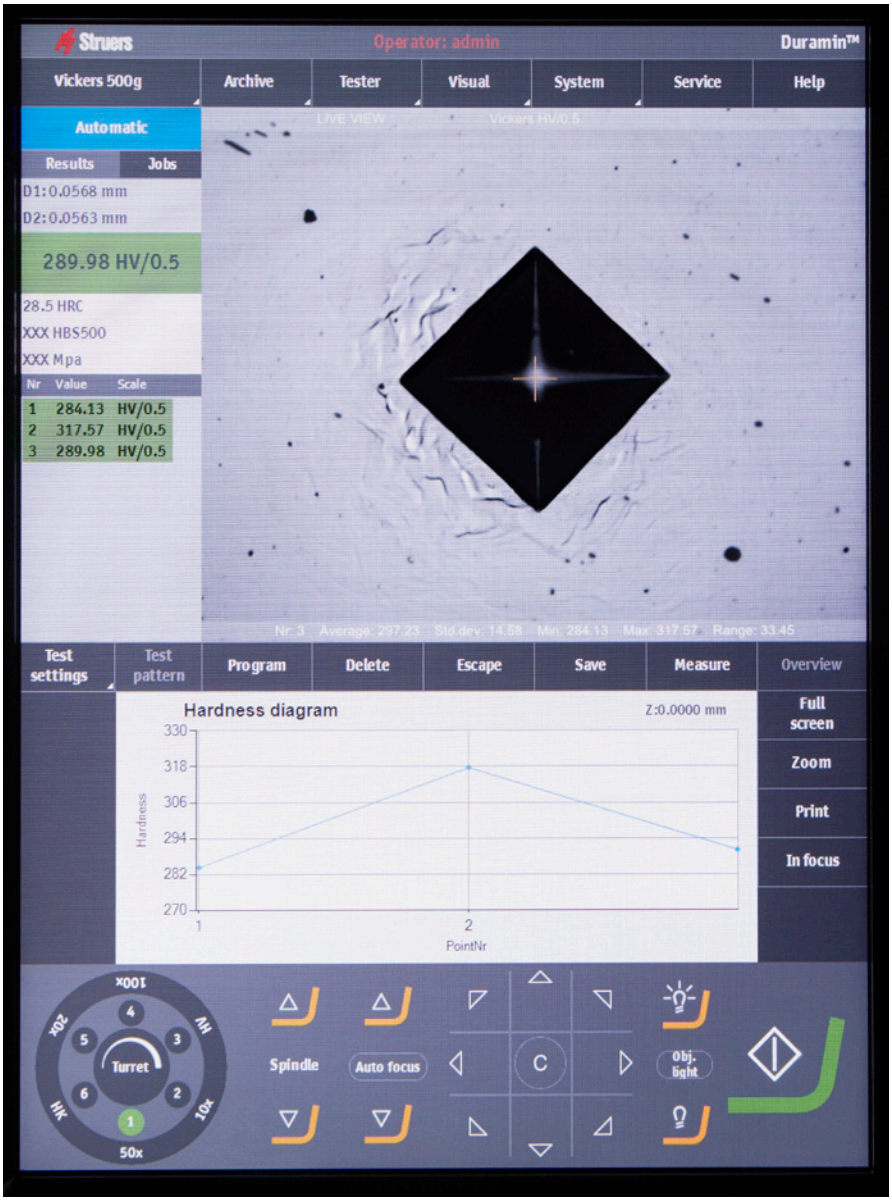
The new Duramin range represents the latest generation of highly successful hardness testers.
With 30 years' of experience within hardness testing Struers is committed to constant improvement by listening to our customers and understanding their evolving needs.

Versatile hardness testing that ensures repeatability over a wide load range

Versatility
The wide test load range from 1 gf to 62.5 kgf means that the Duramin-40 can be used for many different applications that previously required both a micro and a macro indentation hardness tester.

Advanced load-cell technology
The Duramin-40 conforms to all operating standards while ensuring repeatability throughout the entire load range, thanks to cutting-edge load-cell technology.

Time-saving dual monitors
The optional dual monitor solution enables the general measurement data and macro overview image to be viewed on two different monitors. This eases set up and saves time when executing the advanced test series.



Application-specific software modules
A number of software modules are available to match particular applications. These include modules covering weld measurement, surface mapping, edge detection and Kc fracture toughness calculation.

Duramin-40 M1/2/3

Hardness testing made easy

Intuitive software guarantees ease of use. Auto focus and automatic hardness evaluation adds accuracy and repeatability to these semi-automatic testers.

Fully automatic 6-position turret

Increases automation and minimizes the need for calibration

Manual XY-stage

Available with manual or digital micrometer spindles with different strokes.

Built-in PC

The built-in PC offers connections for data export and service.

Mouse or touch screen operated

15” color touch screen.

Perfect indent reading

Due to advanced software algorithms and camera technology Duramin-40 automatically reads indents on even rough surfaces.

Flexible test load range

The unique test load range, from 0.00981 N to 612.9 N, can cover many applications that usually require both a micro- and a macro indentation hardness tester. Duramin-40 covers a wide range of Brinell, Vickers and Knoop test methods and can automatically convert hardness values according to current standards.

Motorized Z-axis

Duramin-40 is equipped with a motorized Z-axis as standard. This eliminates the task of manually adjusting the testing height.

Duramin-40 A1/2/3 & AC1/2/3

Automatic functions – advanced test runs, fast and easy

A range of advanced automatic functions and intuitive software makes execution of high volume or advanced test patterns quick and easy.

Fully automatic 6-position turret

Increases automation and minimizes the need for calibration.

Motorized X- and Y-movement

Improved accuracy and repeatability during series measurements.

2nd overview (macro) camera

Shorter set-up time and inclusion of overview image in the test report. (Duramin-40 AC1/2/3).

Operated via touch screen or by mouse

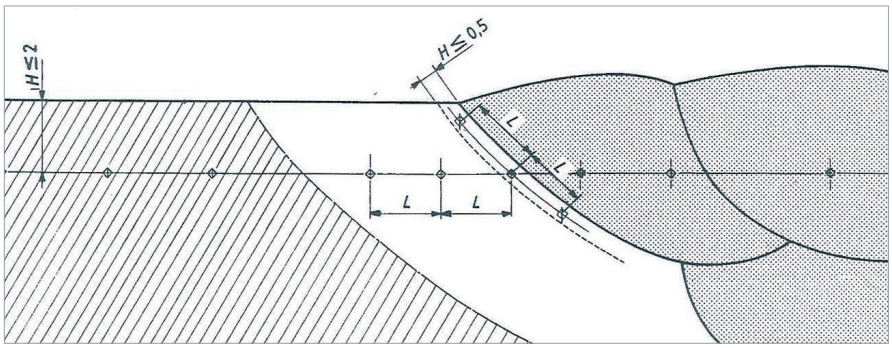
Overview camera

The optional overview camera makes it easy to position the test point series across a sample and execute with a few mouse clicks. This feature ensures simplified execution and set-up, and is helpful when performing repetitive or high volume CHD-measurements.

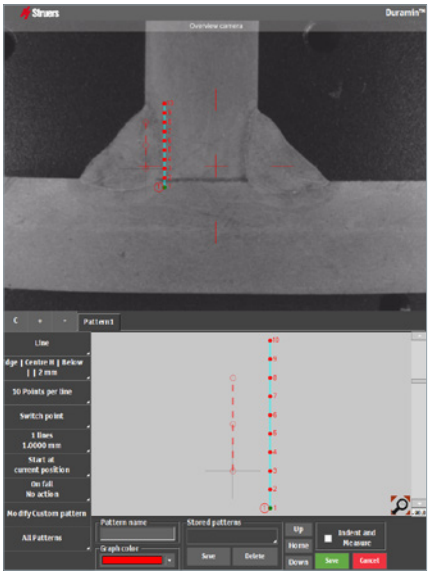
Automatic turret

Human and calibration errors can be avoided with the Duramin-40's automatic turret. It is available with a six or seven-position automatic turret facilitating exchange of up to two indenters and four objective lenses plus an overview camera. The exchange of indenter and lens runs fully automatically in every model.

Case depth measurement and weld testing



With the overview camera you can analyse the entire specimen in a low magnification macro view, easily enabling you to position and place the test points. This is particularly useful for testing large specimens, multiple specimens and welds.



Various application specific software modules are available to suit the specific need of the customer. Duramin-40 is second to none when it comes to automatic case hardness depth measuring (CHD) and weld testing. Duramin-40 lets you perform reliable case depth evaluations and hardness testing of welds faster than other testers in its class.

Duramin-40 offers you significant productivity and quality gains with the following time-saving features like easy test point editor, automatic stop at defined hardness limit (for CHD), automatic indent spacing and graphical projection of case depth evaluation.

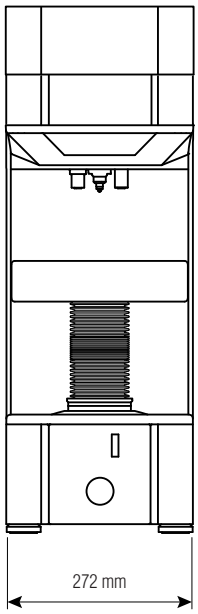
QR-codes

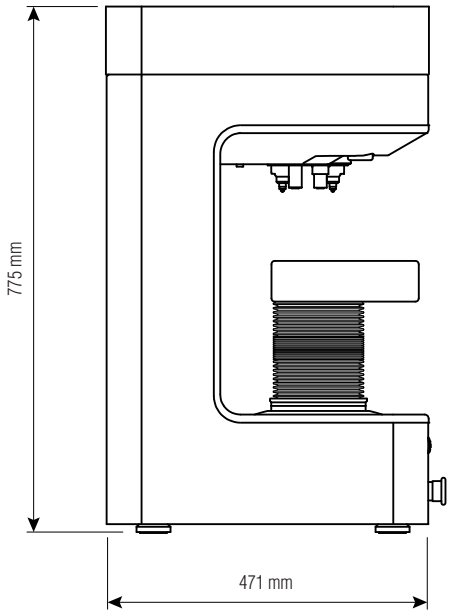
The Duramin hardness testers are equipped with a QR-code tag connecting you to the dynamic world of Struers. Remember to read the code for information on relevant campaigns or events.

Duramin-40 M1
Struers
Duramin-40
Hardness diagram

LMPlan
50/0.60
HD/0 WD5.1

Technical data



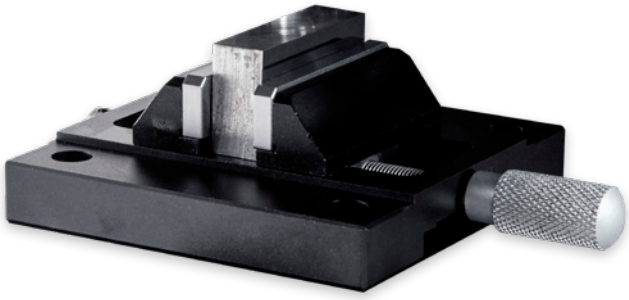


	Duramin-40 M1/M2/M3			Duramin-40 A1/A2/A3			Duramin-40 AC1/AC2/AC3		
LOADS AND APPLICATIONS									
Model Load range (main loads)	**M1** 10 gf - 10 kgf	**M2** 10 gf - 31.25 kgf	**M3** 1 gf - 62.5 kgf	**A1** 10 gf - 10 kgf	**A2** 10 gf - 31.25 kgf	**A3** 1 gf - 62.5 kgf	**AC1** 10 gf - 10 kgf	**AC2** 10 gf - 31.25 kgf	**AC3** 1 gf - 62.5 kgf
Vickers capability		Yes			Yes			Yes	
Knoop capability		Yes			Yes			Yes	
Brinell capabilty		Yes			Yes			Yes	
STAGES AND TURRETS									
XY-stage		Manual			Automatic			Automatic	
XY-stage or anvil size (mm)		90x90			350x225			350x225	
XY-stage stroke, max (mm)		25x25			220x120			220x120	
Vertical capacity (mm)		172			148			148	
Throat depth (mm)		170			170			170	
Motorized Z-axis		Yes			Yes			Yes	
Motorized turret		Yes			Yes			Yes	
Turret positions		6			6			7	
Anti-collision protection		Yes			Yes			Yes	
Machine weight		101 kg			112 kg			112 kg	
CAMERAS AND OPTICS									
Overview camera		No			No			Yes	
Overview cam FOV		-			-			200x160	
Overview camera resolution		-			-			5 MP	
Evaluation camera resolution		18 MP			18 MP			18 MP	
Auto illumination		Yes			Yes			Yes	
Stage illumination		Yes			Yes			Yes	
Laser or LED guider		Yes			Yes			Yes	
Dual view		No			Optional			Optional	
SOFTWARE AND MODULES									
CHD measurement		Optional			Yes			Yes	
Edge detection		No			Optional			Optional	
Mapping module		No			Optional			Optional	
Welding module		No			Optional			Optional	
Kc fracture measurement		Optional			Optional			Optional	
Report editor		Yes			Yes			Yes	
Data export		Yes			Yes			Yes	
INTERFACES AND CONNECTIVITY									
Operation		Embedded Windows 10 PC with 15" touch screen. Mouse and keyboard operation is optional.							
Communication Ports		HDMI, VGA, RJ45, WLAN, USB, RS232							
WiFi		Yes			Yes			Yes	
Blue tooth		Optional			Optional			Optional	

Accessories

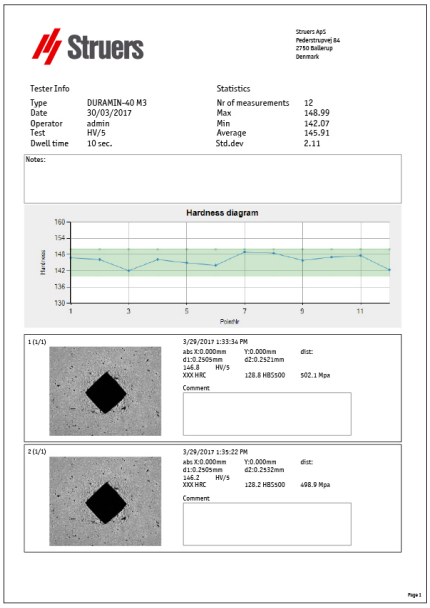
Duramin-40 comes with a wide selection of accessories, including a broad range of indenters, objective lenses and holders in various sizes and shapes, designed to help you with your particular hardness testing operations.

Find out more at www.struers.com



Customizable Test Reports

Test reports can be easily generated and measurement data exported. Report templates are customizable via an easy report editor.



Struers
Ensuring Certainty

Service | Guard

Struers Support Commitment

Struers is committed to helping you achieve maximum performance from your Struers equipment. Based on a wide range of knowledge and support services, the Struers Support Commitment applies to all Struers customers anywhere in the world.

- Global hotline support
- Global network of certified field service engineers
- Global network of materialographic specialists
- Documentation support online
- Annual service review
- Access to complete range of performance enhancing services
- All critical parts on stock for immediate shipping

NON-STOP
PEACE OF MIND

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Ensuring certainty

Materialographic preparation and testing demands consistent, reproducible results. These come not only from your laboratory process, operators and equipment, but from your supply chain and your partner. We call this ensuring certainty. And as the global market leader in materialographic solutions, Struers is committed to ensuring certainty by helping you meet every one of these needs.

High quality design and engineering of equipment and consumables are only part of the story. As a Struers customer you can also ensure certainty through our unique knowledge base, robust global supply chain, and expert service and applications support – where and when you need it.

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