

SAFETY DATA SHEET

SPECIFIX - 40 CURING AGENT



Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier : SPECIFIX - 40 CURING AGENT
Cat. No. : 40200053, 50209044
Container size : 500 ml, 1 l
Other means of identification : Not available.
Product type : Liquid.

Recommended use of the chemical and restrictions on use

Product use : For embedding and impregnation of materialographic specimens
Area of application : Professional applications.

Supplier's details : Struers ApS
Pederstrupvej 84
DK-2750 Ballerup

Telephone: +45 44 600 800

e-mail address of person responsible for this SDS : sdsquestions@struers.dk

Emergency telephone number (with hours of operation) : 112 (24/7)

Section 2. Hazards identification

Classification of the substance or mixture	: H302 H314 H318 H317	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1
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GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary statements

Prevention : P280 - Wear protective gloves, protective clothing and eye or face protection.
P261 - Avoid breathing vapour.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.

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Section 2. Hazards identification

Response	: P304 + P340, P316 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get emergency medical help immediately. P301 + P317, P330, P331 - IF SWALLOWED: Get medical help. Rinse mouth. Do NOT induce vomiting. P302 + P352, P361, P354 - IF ON SKIN: Wash with plenty of water. Take off immediately all contaminated clothing. Immediately rinse with water for several minutes. P333 + P317 - If skin irritation or rash occurs: Get medical help. P362 + P364 - Take off contaminated clothing and wash it before reuse. P363 - Wash contaminated clothing before reuse. P305 + P354 + P338, P317 - IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical help.
Storage	: P405 - Store locked up.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : Causes respiratory tract burns. Causes digestive tract burns.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	%	Identifiers
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥60 - ≤75	CAS: 2855-13-2
benzyl alcohol	≥30 - ≤60	CAS: 100-51-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.



Section 4. First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Corrosive to the respiratory system.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach. Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)



Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.



Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: Butyl rubber gloves. The breakthrough time must be greater than the end use time of the product.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Colour** : Colourless to light yellow.
- Odour** : Aromatic.
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: 116°C (240.8°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapour pressure** :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
benzyl alcohol	0.05	0.0067		0.5	0.067	

- Relative vapour density** : Not available.
- Relative density** : 0.97

Media	Result
water	Not soluble

- Solubility in water** : Not available.
- Miscible with water** : No.



Section 9. Physical and chemical properties

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :	Ingredient name	°C	°F	Method
	3-aminomethyl-3,5,5-trimethylcyclohexylamine	380	716	

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): 23.5 mm²/s (23.5 cSt)
Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Other information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid : Keep away from heat and direct sunlight.

Incompatible materials : Reactive or incompatible with the following materials: oxidising materials.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Rat - Male, Female - Dermal - LD50 OECD 402 [Acute Dermal Toxicity] >2000 mg/kg Rat - Oral - LD50 1030 mg/kg Rat - Male, Female - Inhalation - LC50 Dusts and mists OECD 403 [Acute Inhalation Toxicity] >5.01 mg/l [4 hours] Rat - Oral - LD50 1620 mg/kg Rat - Male, Female - Inhalation - LC50 Dusts and mists OECD [Acute Inhalation Toxicity] >5400 mg/m ³ [4 hours]
benzyl alcohol	

Section 11. Toxicological information

Conclusion/Summary[Product] : Not available.

Skin corrosion/irritation

Conclusion/Summary[Product] : Not available.

Serious eye damage/eye irritation

Conclusion/Summary[Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary[Product] : Not available.

Respiratory or skin sensitization

Skin

Conclusion/Summary[Product] : Not available.

Respiratory

Conclusion/Summary[Product] : Not available.

Germ cell mutagenicity

Conclusion/Summary[Product] : Not available.

Carcinogenicity

Conclusion/Summary[Product] : Not available.

Reproductive toxicity

Conclusion/Summary[Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact : Causes serious eye damage.



Section 11. Toxicological information

Inhalation	: Corrosive to the respiratory system.
Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: May cause burns to mouth, throat and stomach. Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Conclusion/Summary[Product] : Not available.

General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
 SPECIFIX - 40 CURING AGENT	1205.6	N/A	N/A	N/A	N/A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	N/A	N/A	N/A	N/A
benzyl alcohol	1620	N/A	N/A	N/A	N/A

Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	Acute - EC50 - Fresh water	<u>Effect</u> : Intoxication
	Daphnia - Water flea - <i>Daphnia magna</i>	
	<u>Age</u> : <24 hours	
	17.4 mg/l [48 hours]	
	Acute - LC50 - Fresh water	EU C.1
	Fish - <i>Leuciscus idus</i>	
	110 mg/l [96 hours]	
	Acute - NOEC - Marine water	
	Algae	
	100 mg/l [96 hours]	
benzyl alcohol	Acute - LC50 - Marine water	
	Algae	
	388 mg/l [96 hours]	
	Chronic - NOEC - Fresh water	OECD 202 [Freshwater Alga and Cyanobacteria, Growth Inhibition Test]
	Daphnia	
	3 mg/l [21 days]	
	Acute - EC50	OECD 202 [Daphnia sp. Acute Immobilization Test and Reproduction Test]
	Daphnia - <i>Daphnia magna</i>	
	230 mg/l [48 hours]	
	Chronic - NOEC - Fresh water	OECD [Daphnia Magna Reproduction Test]
	Daphnia	
	51 mg/l [21 days]	
	Acute - EC50 - Fresh water	OECD [Alga, Growth Inhibition Test]
	Algae	
	495 mg/l [72 hours]	
	Acute - NOEC - Fresh water	OECD [Alga, Growth Inhibition Test]
	Algae	
	309 mg/l [72 hours]	
	Acute - LC50 - Fresh water	<u>Effect</u> : Mortality
	Fish - Fathead minnow - <i>Pimephales promelas</i> - Juvenile (Fledgling, Hatchling, Weanling)	
	<u>Age</u> : 4 to 8 weeks; <u>Size</u> : 1.1 to 3.1 cm	
	460 mg/l [96 hours]	

Conclusion/Summary[Product] : Not available.

Persistence and degradability

Product/ingredient name	Result	
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	Aerobic - 6.9 mg/l	EU C.4-A
	8% [28 days] - Not readily	

Conclusion/Summary[Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	-	-	Not readily
benzyl alcohol	-	-	Readily

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.79	-	Low
benzyl alcohol	0.87 to 1.05	-	Low

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN2289	UN2289	UN2289
UN proper shipping name	ISOPHORONEDIAMINE solution	ISOPHORONEDIAMINE solution	Isophoronediamine solution
Transport hazard class(es)	8 	8 	8 
Packing group	III	III	III
Environmental hazards	No.	No.	No.

Additional information

IMDG

: **Emergency schedules** F-A, S-B

IATA

: **Quantity limitation** Passenger and Cargo Aircraft: 5 L. Packaging instructions: 852. Cargo Aircraft Only: 60 L. Packaging instructions: 856. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y841.
Special provisions A803

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 3/20/2026

Date of previous issue : 1/13/2025

Version : 1.01

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- IMO = International Maritime Organization
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 1B	Calculation method
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1	Calculation method
SKIN SENSITISATION - Category 1	Calculation method

References : GHS - Globally Harmonised System of Classification and Labelling of Chemicals
International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

Date of issue/Date of revision : 2026/03/20 **Date of previous issue** : 2025/01/13 **Version** : 1.01 12/13

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

